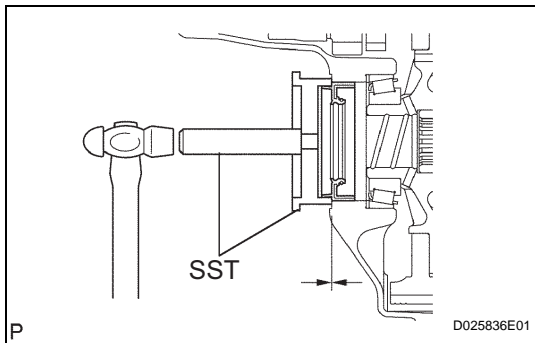
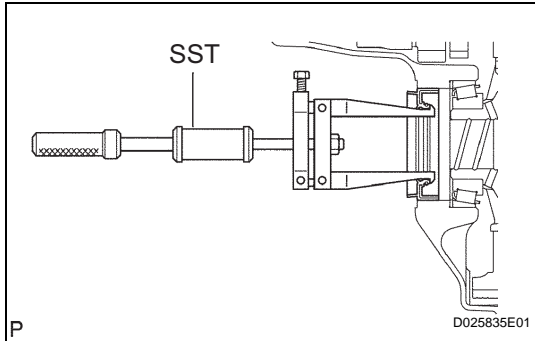


REPLACEMENT

1. REPLACE TRANSAXLE HOUSING OIL SEAL LH

- (a) Drain the automatic transaxle fluid.
 - (1) Remove the drain plug and gasket, and drain the ATF.
 - (2) Install a new gasket and drain plug.
Torque: 47 N*m (479 kgf*cm, 35 ft.*lbf)
- (b) Remove the front drive shaft LH (see page [DS-41](#)).
- (c) Remove the transaxle housing oil seal LH.
 - (1) Using SST, tap out the oil seal.
SST 09308-00010

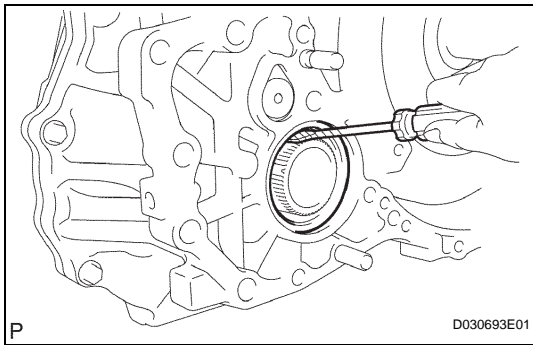


- (d) Install a new transaxle housing oil seal LH.
 - (1) Coat the lip of a new oil seal with MP grease.
 - (2) Using SST and a hammer, tap in the oil seal.
SST 09223-15020, 09950-70010 (09951-07200)

Standard depth:
0 +-0.5 mm (0 +-0.020 in.)
- (e) Install the front drive shaft LH (see page [DS-66](#)).
- (f) Add automatic transaxle fluid.
Fluid type:
Toyota Genuine ATF WS
- (g) Inspect the transaxle fluid level (see page [AX-126](#)).

2. REPLACE TRANSAXLE HOUSING OIL SEAL RH

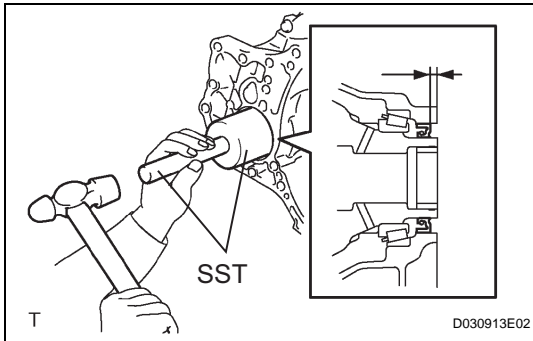
- (a) Remove the engine assembly with transaxle (see page [EM-21](#)).
- (b) Drain the automatic transaxle fluid.
 - (1) Remove the drain plug and gasket, and drain the ATF.
 - (2) Install a new gasket and the drain plug.
Torque: 47 N*m (479 kgf*cm, 35 ft.*lbf)
- (c) Remove the 3 bolts and drive shaft bearing bracket.
- (d) Remove the 3 bolts and rear engine mounting bracket.
- (e) Remove the transfer assembly (see page [TF-59](#)).



- (f) Remove the transaxle housing oil seal RH.
 (1) Using a screwdriver with vinyl tape wound around its tip, remove the oil seal.

NOTICE:

Be careful not to damage the housing.



- (g) Install a new transaxle housing oil seal RH.
 (1) Coat the lip of a new oil seal with MP grease.
 (2) Using SST and a hammer, tap in the oil seal.
SST 09649-17010, 09950-70010 (09951-07200)
Standard depth:
6.0 +-0.5 mm (0.236 +-0.020 in.)
- (h) Install the transfer assembly (see page [TF-75](#)).
 (i) Install the rear engine mounting bracket with the 3 bolts.
Torque: 64 N*m (652 kgf*cm, 47 ft.*lbf)
- (j) Install the drive shaft bearing bracket with the 3 bolts.
Torque: 64 N*m (653 kgf*cm, 47 ft.*lbf)
- (k) Install the engine with transaxle (see page [EM-31](#)).
 (l) Add automatic transaxle fluid.
Fluid type:
Toyota Genuine ATF WS
- (m) Inspect the fluid level (see page [AX-126](#)).