

# U241E AUTOMATIC TRANSAXLE

## SERVICE DATA

### AUTOMATIC TRANSMISSION ASSEMBLY

Line pressure (Wheel locked) AT stall (Throttle valve fully opened)	D position	931 to 1,031 kPa (9.1 to 10.5 kgf*cm <sup>2</sup> , 129 to 149 psi)
	R position	1,768 to 1,968 kPa (18.0 to 20.0 kgf/cm <sup>2</sup> , 284 to 256 psi)
Engine stall revolution	D positions	2,150 to 2,450 rpm
Time lag	N → D position	Less than 1.2 seconds
	N → R position	Less than 1.2 seconds
Engine idle speed (A/C OFF)	N position	610 to 710 rpm
Drive plate runout	Maximum.	0.20 mm (0.0079 in.)
Differential oil seal drive in depth	LH side	5.4 to 6.4 mm (0.213 to 0.252 in.)
	RH side	1.5 to 2.5 mm (0.059 to 0.098 in.)
Shift point		
D position (Throttle valve fully opened)	1 → 2	62 to 70 km/h (39 to 43 mph)
	2 → 3	116 to 124 km/h (72 to 77 mph)
	3 → 4	187 to 200 km/h (114 to 124 mph)
	4 → 3	178 to 190 km/h (111 to 118 mph)
	3 → 2	107 to 114 km/h (66 to 71 mph)
	2 → 1	52 to 59 km/h (32 to 37 mph)
D position (Throttle valve fully closed)	3 → 4	42 to 48 km/h (26 to 30 mph)
	4 → 3	19 to 24 km/h (12 to 15 mph)
2 position (Throttle valve fully opened)	1 → 2	62 to 70 km/h (39 to 43 mph)
	3 → 2	116 to 123 km/h (72 to 76 mph)
	2 → 1	34 to 40 km/h (21 to 25 mph)
L position (Throttle valve fully opened)	3 → 2	116 to 123 km/h (72 to 76 mph)
	2 → 1	58 to 64 km/h (36 to 40 mph)
Lock-up point		
D position (Throttle valve opening 5 %)	Lock-up ON 4 → 4L	53 to 60 km/h (33 to 37 mph)
	Lock-up OFF 4L → 4	51 to 58 km/h (32 to 36 mph)
Input shaft		
End play	0.262 to 1.249 mm (0.0103 to 0.0492 in.)	
Multiple disc clutch clutch hub		
Inside diameter	STD	23.025 to 23.045 mm (0.9065 to 0.9073 in.)
	Max.	23.09 mm (0.9091 in.)
Underdrive brake		
Return spring free length	14.04 mm (0.5528 in.)	
Pack clearance	1.81 to 2.20 mm (0.0713 to 0.0866 in.)	
Flange thickness	Mark 1	3.0 mm (0.118 in.)
	Mark 2	3.2 mm (0.126 in.)
	Mark 3	3.4 mm (0.134 in.)
2nd brake		
Pack clearance	0.62 to 0.91 mm (0.0244 to 0.0358 in.)	
Return spring free length	16.61 mm (0.6539 in.)	

Flange thickness	Mark 1	3.0 mm (0.118 in.)
	Mark 2	3.1 mm (0.122 in.)
	Mark 3	3.2 mm (0.126 in.)
	Mark 4	3.3 mm (0.130 in.)
	Mark 5	3.4 mm (0.134 in.)
	Mark 6	3.5 mm (0.138 in.)
	Mark 7	3.6 mm (0.142 in.)
1st and reverse brake		
Pack clearance	1.10 to 1.29 mm (0.0433 to 0.0508 in.)	
Return spring free length	15.51 mm (0.6106 in.)	
Flange thickness	Mark 1	1.8 mm (0.071 in.)
	Mark 2	1.9 mm (0.075 in.)
	Mark 3	2.0 mm (0.079 in.)
	Mark 4	2.1 mm (0.083 in.)
	Mark 5	2.2 mm (0.087 in.)
	Mark 6	2.3 mm (0.091 in.)
	Mark 7	2.4 mm (0.094 in.)
	Mark 8	2.5 mm (0.098 in.)

**OIL PUMP**

Body clearance	STD	0.10 to 0.17 mm (0.0039 to 0.0067 in.)
	Max.	0.17 mm (0.0067 in.)
Tip clearance	STD	0.07 to 0.15 mm (0.0028 to 0.0059 in.)
	Max.	0.15 mm (0.0059 in.)
Side clearance	STD	0.02 to 0.05 mm (0.0008 to 0.0020 in.)
	Max.	0.05 mm (0.0020 in.)
Drive gear thickness	Mark 1	10.690 to 10.699 mm (0.4209 to 0.4212 in.)
	Mark 2	10.700 to 10.709 mm (0.4213 to 0.4216 in.)
	Mark 3	10.710 to 10.720 mm (0.4217 to 0.4220 in.)
	Mark 4	10.721 to 10.730 mm (0.4221 to 0.4224 in.)
	Mark 5	10.731 to 10.740 mm (0.4225 to 0.4228 in.)
Driven gear thickness	Mark 1	10.690 to 10.699 mm (0.4209 to 0.4212 in.)
	Mark 2	10.700 to 10.709 mm (0.4213 to 0.4216 in.)
	Mark 3	10.710 to 10.720 mm (0.4217 to 0.4220 in.)
	Mark 4	10.721 to 10.730 mm (0.4221 to 0.4224 in.)
	Mark 5	10.731 to 10.740 mm (0.4225 to 0.4228 in.)
Pump body bushing inside diameter	STD	38.113 to 38.138 mm (1.50050 to 1.50149 in.)
	Max.	38.138 mm (1.50149 in.)
Oil seal in depth	STD	0 +/- 0.5 mm (0 +/- 0.020 in.)
Stator shaft bushing inside diameter	STD	21.500 to 21.526 mm (0.84646 to 0.84748 in.)
	Max	21.526 mm (0.84748 in.)

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**SECOND BRAKE PISTON**

Piston return spring free length	18.99 mm (0.7476 in.)
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**FORWARD CLUTCH**

Pack clearance		1.74 to 2.08 mm (0.0685 to 0.0819 in.)
Piston return spring free length		28.23 mm (1.1102 in.)
Flange thickness	No. 1	3.00 mm (0.1181 in.)
	No. 2	3.15 mm (0.1240 in.)
	No. 3	3.30 mm (0.1299 in.)
	No. 4	3.45 mm (0.1358 in.)
	No. 5	3.60 mm (0.1417 in.)

**DIRECT CLUTCH**

Pack clearance		0.605 to 0.825 mm (0.02382 to 0.03248 in.)
Piston return spring free length		22.58 mm (0.8898 in.)
Flange thickness (Direct clutch)	Mark 1	3.0 mm (0.118 in.)
	Mark 2	3.1 mm (0.122 in.)
	Mark 3	3.2 mm (0.126 in.)
	Mark 4	3.3 mm (0.130 in.)
	Mark 5	3.4 mm (0.134 in.)
	Mark 6	3.5 mm (0.138 in.)

**UNDERDRIVE PLANETARY GEAR**

Turning torque (at 60 rpm)	0.10 to 4.41 N*m (1.0 to 45 kgf*cm, 0.9 to 39 in*lb)
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**UNDERDRIVE CLUTCH**

Pack clearance			1.51 to 1.90 mm (0.0594 to 0.0748 in.)
Piston return spring free length			17.14 mm (0.6752 in.)
	Mark 1	3.0 mm (0.118 in.)	
	Mark 2	3.2 mm (0.126 in.)	
	Mark 3	3.4 mm (0.134 in.)	
U/D clutch drum bushing inside diameter	STD	37.06 to 37.08 mm (1.4591 to 1.4598 in.)	
	Max.	37.13 mm (1.4618 in.)	

**TRANSMISSION VALVE BODY ASSEMBLY**

Valve body assembly installation bolt length	25 mm (0.984 in.) for bolt A
	41 mm (1.614 in.) for bolt B
	45 mm (1.771 in.) for bolt C
Detente spring installation bolt length	27 mm (1.063 in.) for bolt A
	16 mm (0.630 in.) for bolt B

**DIFFERENTIAL**

Side gear backlash		0.05 to 0.20 mm (0.0020 to 0.0070 in.)
Thrust washer thickness	Mark -	1.625 mm (0.0640 in.)
	Mark -	1.725 mm (0.0679 in.)
	Mark -	1.825 mm (0.0719 in.)
Preload (turning torque at 60 rpm))	New bearing	0.20 to 0.69 N*m (2.0 to 7.0 kgf*cm, 1.8 to 6.1 in.*lbf)
	Using bearing	0.10 to 0.35 N*m (1.0 to 3.6 kgf*cm, 0.9 to 3.1 in.*lbf)

Shim thickness	Mark 0	2.00 mm (0.0787 in.)
	Mark 1	2.05 mm (0.0807 in.)
	Mark 2	2.10 mm (0.0827 in.)
	Mark 3	2.15 mm (0.0846 in.)
	Mark 4	2.20 mm (0.0866 in.)
	Mark 5	2.25 mm (0.0886 in.)
	Mark 6	2.30 mm (0.0906 in.)
	Mark 7	2.35 mm (0.0925 in.)
	Mark 8	2.40 mm (0.0945 in.)
	Mark 9	2.45 mm (0.0965 in.)
	Mark A	2.50 mm (0.0984 in.)
	Mark B	2.55 mm (0.1004 in.)
	Mark C	2.60 mm (0.1024 in.)
	Mark D	2.65 mm (0.1043 in.)
	Mark E	2.70 mm (0.1063 in.)
	Mark F	2.75 mm (0.1083 in.)
	Mark G	2.80 mm (0.1102 in.)
	Mark H	2.85 mm (0.1122 in.)