

TORQUE SPECIFICATIONS

Automatic Transaxle Assembly

Part Tightened		N*m	kgf*cm	ft*lbf
Park/neutral position switch	Nut	6.9	70	61 in.*lbf
	Bolt	5.4	55	48 in.*lbf
Control shaft lever x Control shaft		13	133	10
Shift control cable x Control shaft lever		15	153	11
Transaxle housing x Engine block	Upper side bolt	64	653	47
	Lower side bolt A	37	377	27
	Lower side bolt B	46	470	34
Torque converter clutch x Drive plate		41	418	30
Flywheel housing under cover x Automatic transaxle		7.8	80	69 in.*lbf
Front engine mounting bracket x Transaxle		64	653	47
Rear engine mounting bracket x Transaxle		45	459	33
Engine mounting bracket LH x Transaxle		64	653	47
Oil filler tube x Transaxle Oil filler tube x Front engine mounting bracket		5.5	56	49 in.*lbf
Control cable bracket No. 1 x Transaxle		12	122	9
Control cable bracket No. 2 x Transaxle		12	122	9
Oil cooler inlet elbow x Transaxle		27	276	20
Oil cooler outlet elbow x Transaxle		27	276	20
Starter x Transaxle		37	377	27
Starter wire x Starter		9.8	100	88 in.*lbf
Speed sensor (NC) x Transaxle		11	112	8
Speed sensor (NT) x Transaxle		11	112	8
Drain plug x Oil pan		47	479	35
Transmission wire x Transaxle		5.4	55	48 in.*lbf
ATF temperature sensor x Valve body		6.6	67	58 in.*lbf
Oil pan x Transaxle		7.8	80	69 in.*lbf
Solenoid valve x Valve body	SL2, DSL, S4	11	110	8
	SL1, SL3	6.6	67	58 in.*lbf
Valve body x Transaxle		11	112	8
Oil strainer x Valve body		11	112	8
Floor shift assembly x Body		12	122	9
Control cable clamp x Engine mounting insulator		12	122	9
Differential gear lube apply tube x Transaxle housing		9.8	100	87 in.*lbf
Front planetary gear lock nut		280	3,355	207
Brake apply tube clamp x Transaxle case		5.4	55	48 in.*lbf
Transaxle case No. 1 plug x Transaxle rear cover		7.4	75	65 in.*lbf
Transaxle rear cover x Transaxle case	Bolt A	19	194	14
	Other bolt	25	255	18
Parking lock pawl shaft x Transaxle case		9.8	100	87 in.*lbf
Oil pump assembly x Transaxle case		22	226	16
Transaxle housing x Transaxle case	Bolt A	22	254	16
	Bolt B	29	295	21
	Bolt C	29	295	21
	Bolt D	22	254	16
Automatic transmission case plug x Transaxle housing		7.4	75	65 in.*lbf

SS

Part Tightened		N*m	kgf*cm	ft*lbf
Automatic transmission case plug x Transaxle case		7.4	75	65 in.*lbf
Parking lock pawl bracket x Transaxle case		20	205	15
Manual detent spring x Transaxle case	Bolt A	20	205	15
	Bolt B	12	120	9
Automatic transaxle oil pan sub-assembly x Transaxle case		7.6	77	67 in.*lbf
Speed sensor x Transaxle case		11	112	8
Park/neutral start switch x Control shaft lever		13	130	9
Speedometer driven hole cover sub-assembly x Transaxle case		5.5	56	49 in.*lbf
Oil pump body x Stator shaft assembly		9.8	100	87 in.*lbf
Front differential case x Front differential ring gear		95	969	70