

2GR-FE IGNITION**SERVICE DATA**

Spark plug	Standard electrode gap	1.0 to 1.1 mm (0.039 to 0.043 in.) for new spark plug
	Maximum electrode gap	1.4 mm (0.055 in.) for used spark plug

TORQUE SPECIFICATIONS

Part Tightened	N*m	kgf*cm	ft.*lbf
Spark plug x Cylinder head sub-assembly	25	254	18
Ignition coil assembly x Cylinder head cover	10	102	7