

## 2GR-FE EXHAUST

### SERVICE DATA

Compression spring (Center exhaust pipe assembly x Tailpipe assembly)	Minimum length 38.5 mm (1.516 in.)
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**TORQUE SPECIFICATIONS**

<b>Part Tightened</b>	<b>N*m</b>	<b>kgf*cm</b>	<b>ft.*lbf</b>
Exhaust manifold LH x Front exhaust pipe assembly	62	632	46
No. 1 front exhaust pipe support bracket x No. 1 exhaust pipe support bracket stay	21	214	16
Front exhaust pipe assembly x Center exhaust pipe assembly	43	440	32
Exhaust manifold RH x Center exhaust pipe assembly	62	632	46
Center exhaust pipe assembly x Tailpipe assembly	43	440	32

**SS**