

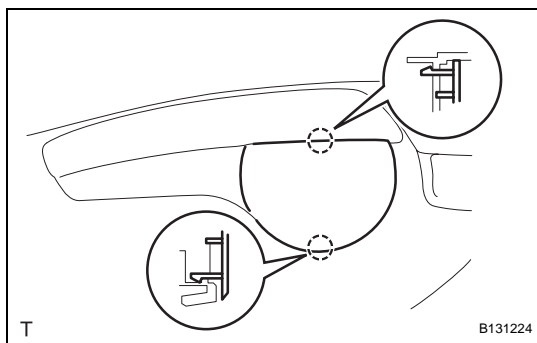
## DISASSEMBLY

### CAUTION:

**Wear protective gloves. Sharp areas on the seat frame (with adjuster) may injure your hands.**

### HINT:

- Use the same procedures for the RH side and LH side.
- The procedures listed below are for the LH side.

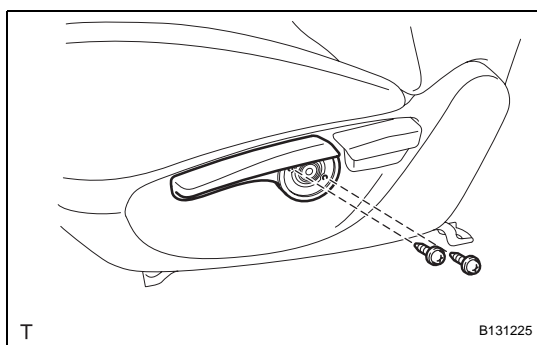


### 1. REMOVE VERTICAL ADJUSTER COVER LH (for Driver Side)

- (a) Using a screwdriver, detach the 2 claws and remove the cover.

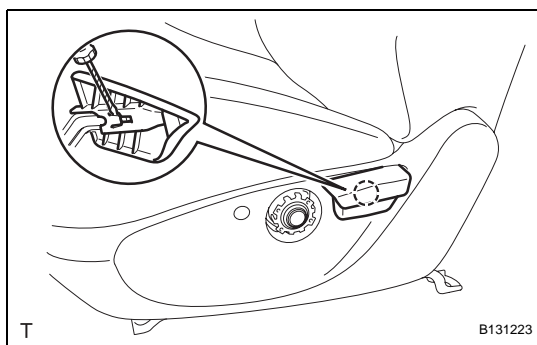
### HINT:

Tape the screwdriver tip before use.



### 2. REMOVE VERTICAL ADJUSTING HANDLE LH (for Driver Side)

- (a) Remove the 2 screws and handle.



### 3. REMOVE RECLINING ADJUSTER RELEASE HANDLE LH (for Driver Side)

- (a) Raise the reclining adjuster release handle to reveal the claw. Using a screwdriver, detach the claw and remove the release handle.

### HINT:

Tape the screwdriver tip before use.

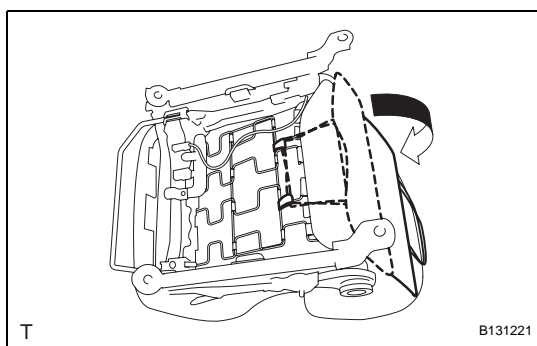
### 4. REMOVE RECLINING ADJUSTER RELEASE HANDLE RH (for Front Passenger Side)

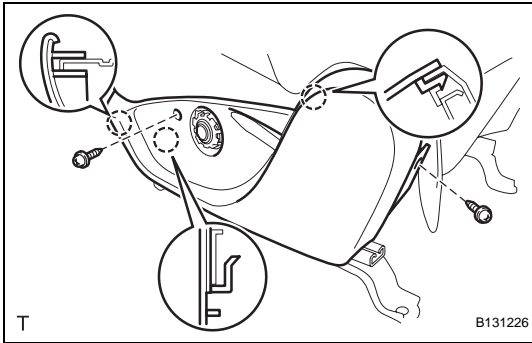
### HINT:

Use the same procedures described for the driver side.

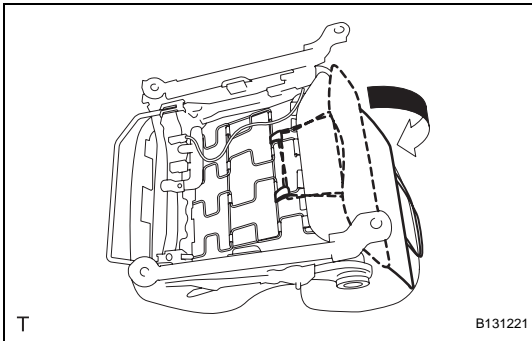
### 5. REMOVE FRONT SEAT CUSHION SHIELD LH (for Driver Side)

- (a) Disconnect the 2 rubber bands of the front seatback board or front seatback cover from the front seat frame (with adjuster).



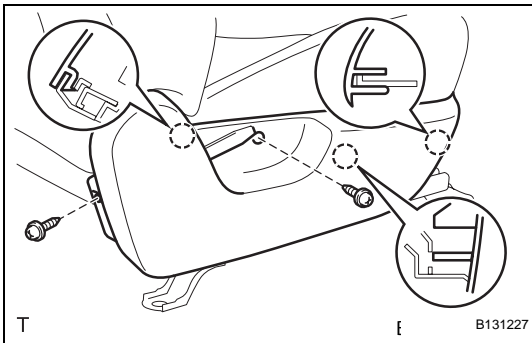


- (b) Remove the 2 screws.
  - (c) Using a screwdriver, detach the 3 claws and remove the cushion shield.
- HINT:  
Tape the screwdriver tip before use.

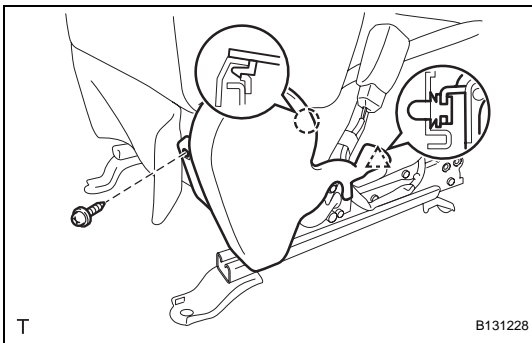


#### 6. REMOVE FRONT SEAT CUSHION SHIELD RH (for Front Passenger Side)

- (a) Disconnect the 2 rubber bands of the front seatback board or front seatback cover from the front seat frame (with adjuster).



- (b) Remove the 2 screws.
  - (c) Using a screwdriver, detach the 3 claws and remove the cushion shield.
- HINT:  
Tape the screwdriver tip before use.



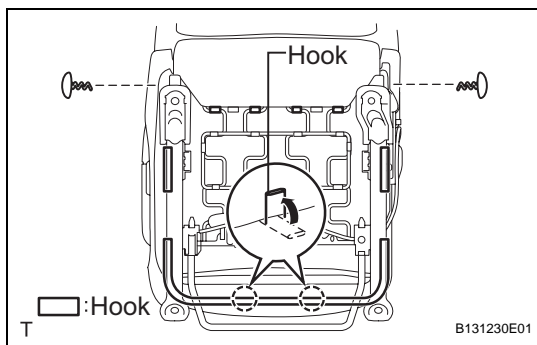
#### 7. REMOVE FRONT SEAT CUSHION INNER SHIELD LH

- (a) Remove the screw.
  - (b) Using a screwdriver, detach the claw and clip. Then remove the inner shield.
- HINT:  
Tape the screwdriver tip before use.

#### 8. REMOVE FRONT SEAT INNER BELT ASSEMBLY LH (See page [SB-22](#))

#### 9. REMOVE FRONT SEAT CUSHION COVER

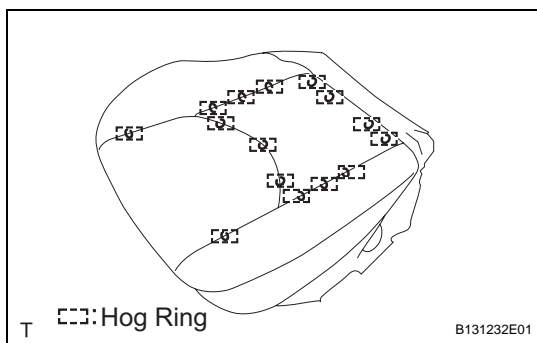
- (a) w/ Seat Heater System:  
Disconnect the connector.



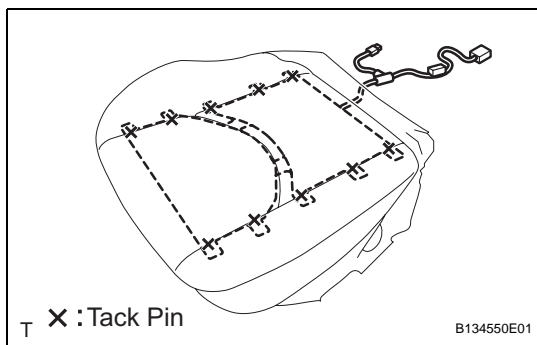
- (b) Using a clip remover, remove the 2 clips.
- (c) Detach the 2 hooks on the seat cushion front side.
- (d) Using a screwdriver, detach the hooks and remove the seat cushion cover (with pad).

HINT:

Tape the screwdriver tip before use.



- (e) Remove the 15 hog rings and seat cushion cover from the seat cushion pad.

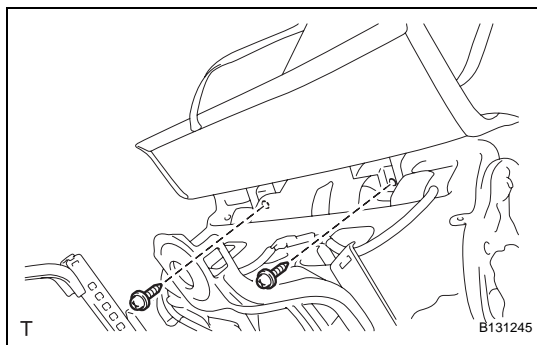


#### 10. REMOVE FRONT SEAT CUSHION HEATER (w/ Seat Heater System)

- (a) Cut off the 10 tack pins which fasten the seat heater, and then remove the seat cushion heater from the seat cushion cover.

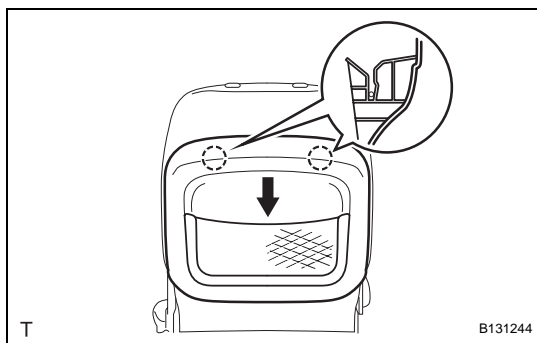
**NOTICE:**

**Be careful not to damage the seat cushion cover and seat heater.**



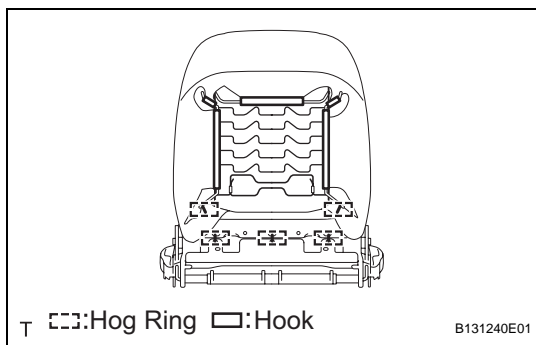
#### 11. REMOVE FRONT SEATBACK BOARD SUB-ASSEMBLY LH (w/ Seatback Board)

- (a) Open the lower part of the seatback board. Then remove the 2 screws.

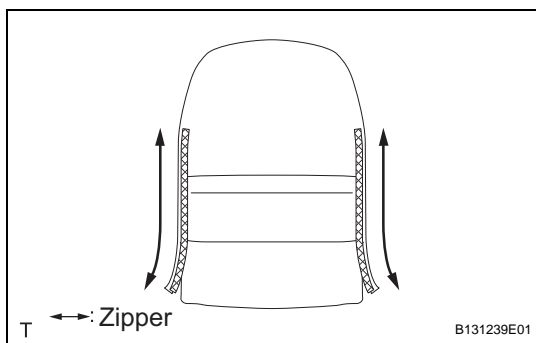


- (b) Pull the seatback board in the direction indicated by the arrow in the illustration to detach the 2 claws. Then, remove the seatback board.

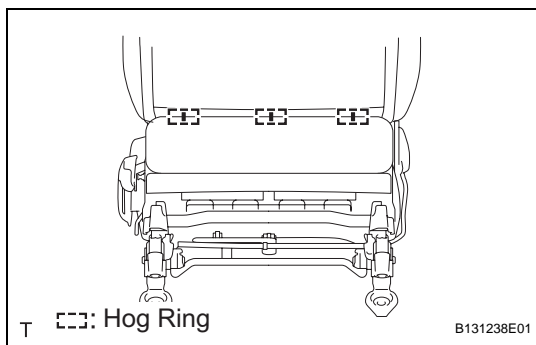
SE

**12. REMOVE FRONT SEATBACK COVER**

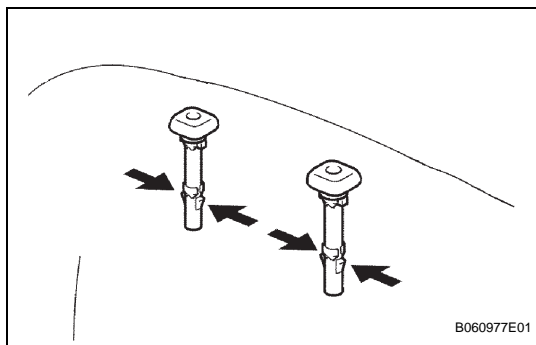
- (a) w/ Seatback Board:  
Remove the 5 hog rings
- (b) w/ Seatback Board:  
Using a screwdriver, detach the hooks.  
HINT:  
Tape the screwdriver tip before use.



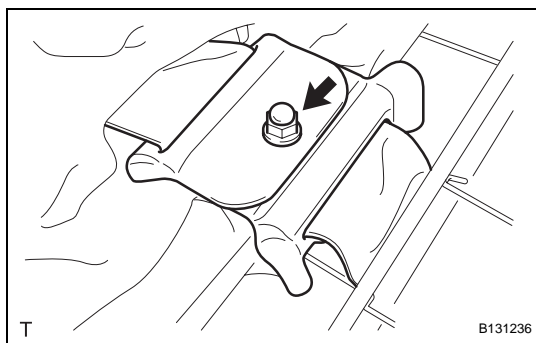
- (c) w/o Seatback Board:  
Open the 2 zippers.



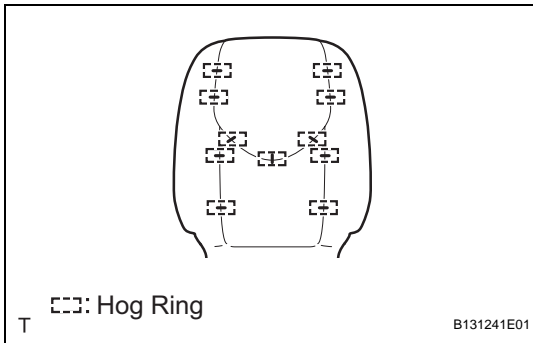
- (d) w/o Seatback Board:  
Lift up the seatback cover and remove the 3 hog rings.



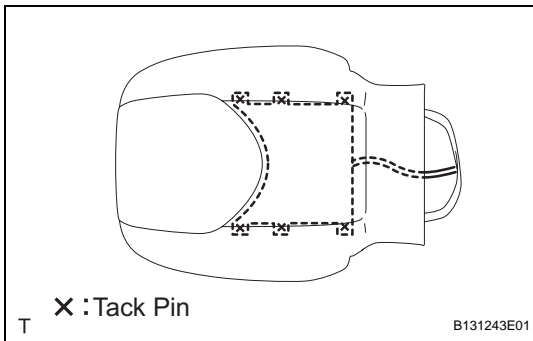
- (e) Detach the 4 claws and remove the 2 headrest supports.



- (f) w/ Front Seat Side Airbag:  
Remove the nut and move the 2 seatback cover brackets.
- (g) Remove the seatback cover (with pad) from the seat frame (with adjuster).



- (h) Remove the 11 hog rings and seatback cover from the seatback pad.

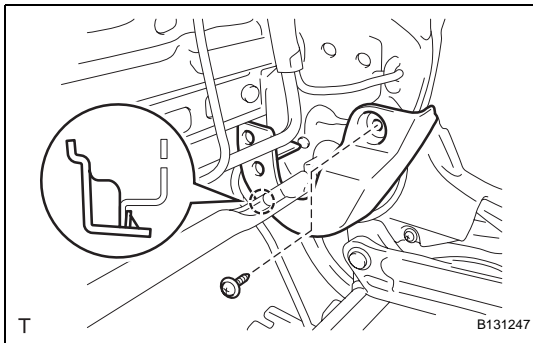


### 13. REMOVE FRONT SEATBACK HEATER (w/ Seat Heater System)

- (a) Cut off the 6 tack pins which fasten the seat heater, and then remove the seat cushion heater from the seat cushion cover.

#### NOTICE:

Be careful not to damage the seat cushion cover and seat heater.



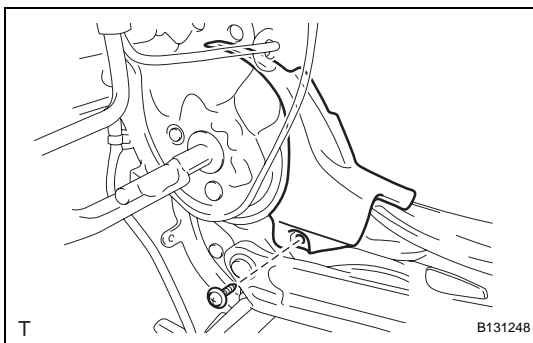
### 14. REMOVE RECLINING ADJUSTER LOWER INSIDE COVER LH

- (a) Remove the screw.  
(b) Detach the claw and remove the inside cover.

### 15. REMOVE RECLINING ADJUSTER LOWER INSIDE COVER RH

#### HINT:

Use the same procedures described for the LH side.

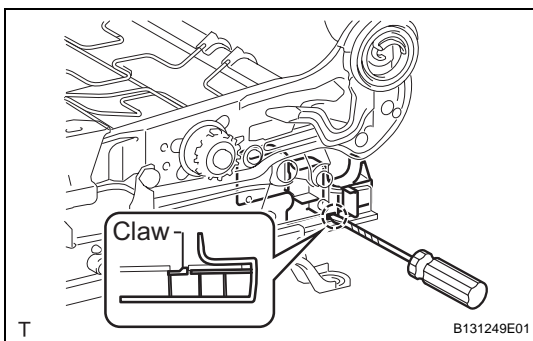


### 16. REMOVE RECLINING ADJUSTER UPPER INSIDE COVER LH

- (a) Remove the screw and inside cover.

### 17. REMOVE RECLINING ADJUSTER UPPER INSIDE COVER RH

- (a) Remove the screw and inside cover.



### 18. REMOVE FRONT SEAT CUSHION LOWER SHIELD LH

- (a) Using a screwdriver, detach the claw and remove the lower shield.

#### HINT:

Tape the screwdriver tip before use.

### 19. REMOVE FRONT SEAT CUSHION LOWER SHIELD RH

#### HINT:

Use the same procedures described for the LH side.

20. REMOVE SEAT POSITION AIRBAG SENSOR (for Driver Side) (See page [RS-390](#))
21. REMOVE OCCUPANT CLASSIFICATION ECU (for Front Passenger Side) (See page [RS-393](#))

## REASSEMBLY

**CAUTION:**

**Wear protective gloves. Sharp areas on the seat frame (with adjuster) may injure your hands.**

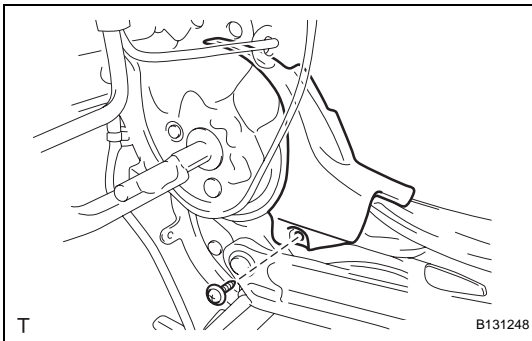
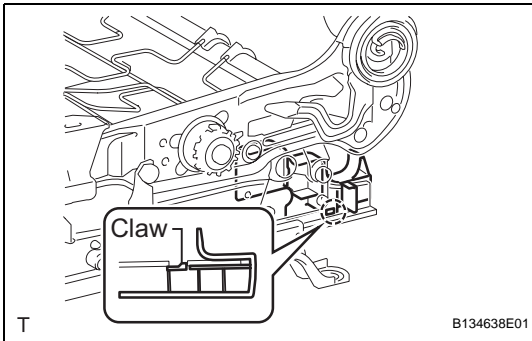
**HINT:**

- Use the same procedures for the RH side and LH side.
- The procedures listed below are for the LH side.

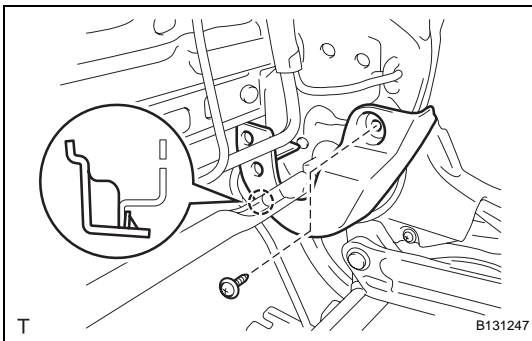
1. **INSTALL OCCUPANT CLASSIFICATION ECU (for Driver Side)** (See page [RS-394](#))
2. **INSTALL SEAT POSITION AIRBAG SENSOR (for Driver Side)** (See page [RS-390](#))
3. **INSTALL FRONT SEAT CUSHION LOWER SHIELD LH**  
(a) Attach the claw to install the lower shield.
4. **INSTALL FRONT SEAT CUSHION LOWER SHIELD RH**

**HINT:**

Use the same procedures described for the LH side.



5. **INSTALL RECLINING ADJUSTER UPPER INSIDE COVER LH**  
(a) Install the inside cover with the screw.
6. **INSTALL RECLINING ADJUSTER UPPER INSIDE COVER RH**  
(a) Install the inside cover with the screw.

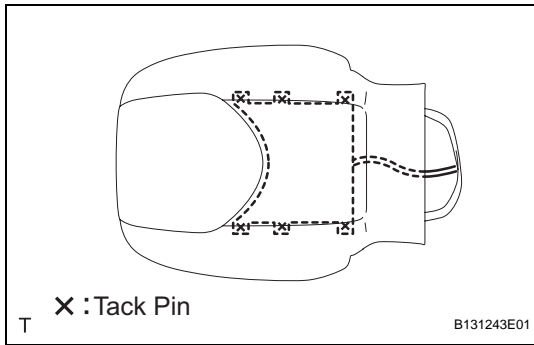


7. **INSTALL RECLINING ADJUSTER LOWER INSIDE COVER LH**  
(a) Attach the claw to install the inside cover.  
(b) Install the screw.
8. **INSTALL RECLINING ADJUSTER LOWER INSIDE COVER RH**

**HINT:**

Use the same procedures described for the LH side.

SE

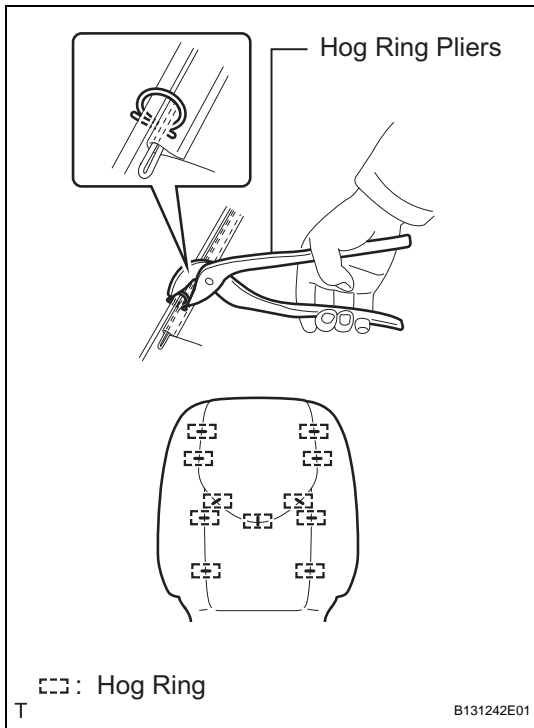


## 9. INSTALL FRONT SEATBACK HEATER (w/ Seat Heater System)

- (a) Using a tack, install the seatback heater to the end of the seat cover with 6 new tack pins.

### NOTICE:

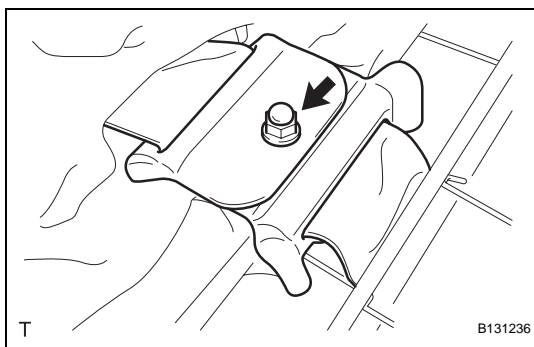
**Do not substitute other metal parts for tack pins.**



## 10. INSTALL FRONT SEATBACK COVER

### NOTICE:

- Be careful not to damage the cover.
  - When installing the hog rings, avoid wrinkling the cover.
- (a) Using hog ring pliers, install the seatback cover to the seatback pad with 11 new hog rings.
- (b) Install the seatback cover (with pad) to the seat frame (with adjuster).



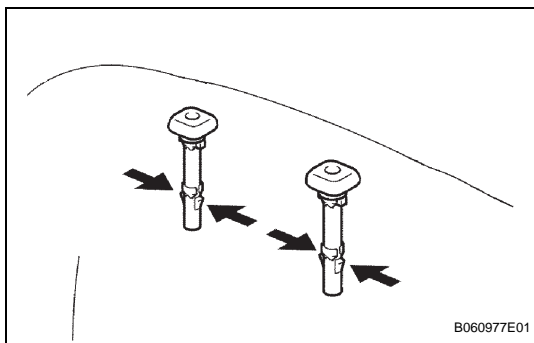
- (c) w/ Front Seat Side Airbag:

Fully cover the airbag with the 2 seatback cover brackets and install the nut.

**Torque: 5.5 N\*m (56 kgf\*cm, 49 in.\*lbf)**

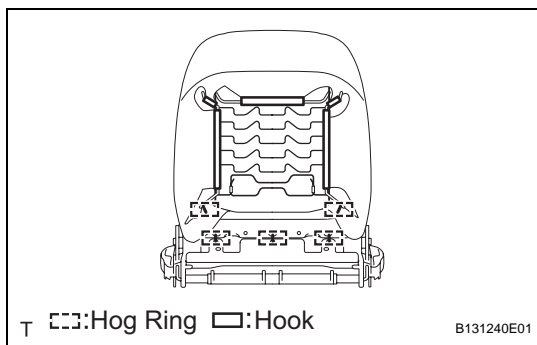
### CAUTION:

- For vehicles with side airbags, the seatback cover must be securely installed. Otherwise, the side airbags may not deploy properly.
- Make sure that the strap is not twisted after installing the bracket.
- Install the bracket securely.

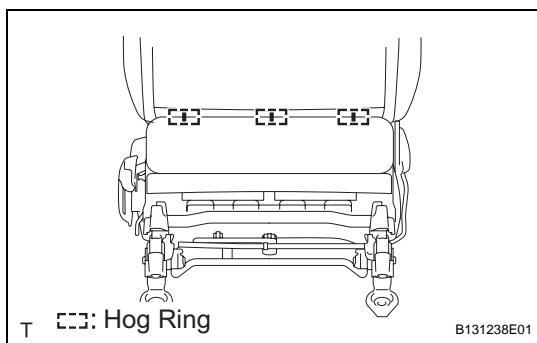


- (d) Attach the 4 claws to install the 2 headrest supports.

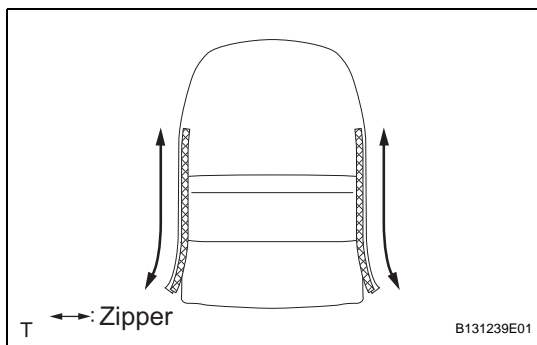




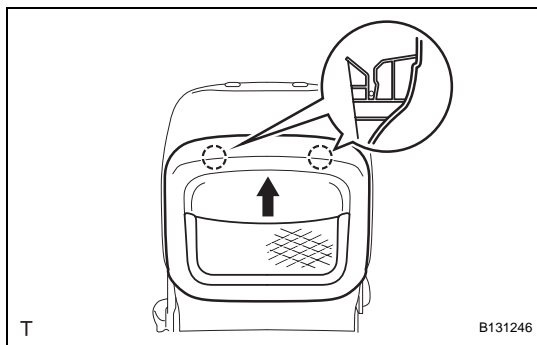
- (e) w/ Seatback Board:  
Attach the hooks.
- (f) w/ Seatback Board:  
Using hog ring pliers, install 5 new hog rings.



- (g) w/o Seatback Board:  
Using hog ring pliers, install 3 new hog rings.

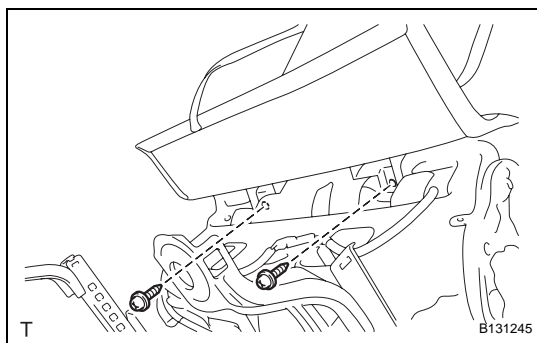


- (h) w/o Seatback Board:  
Close the 2 zippers.

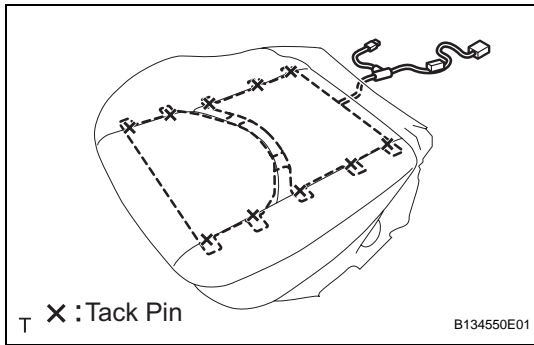


#### 11. INSTALL FRONT SEATBACK BOARD SUB-ASSEMBLY LH (w/ Seatback Board)

- (a) Push the seatback board in the direction indicated by the arrow in the illustration to attach the 2 claws.



- (b) Open the lower part of the seatback board. Then install the seatback board with the 2 screws.

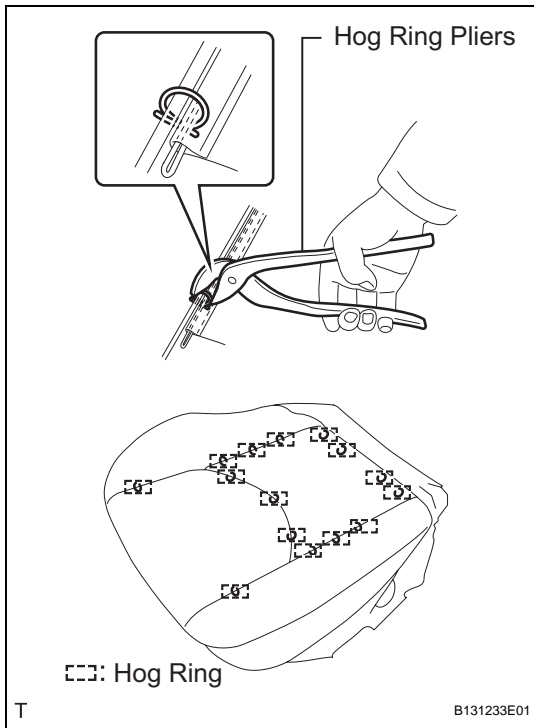


## 12. INSTALL FRONT SEAT CUSHION HEATER (w/ Seat Heater System)

- (a) Using a tackers, install the seat cushion heater to the end of the seat cover with 10 new tack pins.

### NOTICE:

**Do not substitute other metal parts for tack pins.**



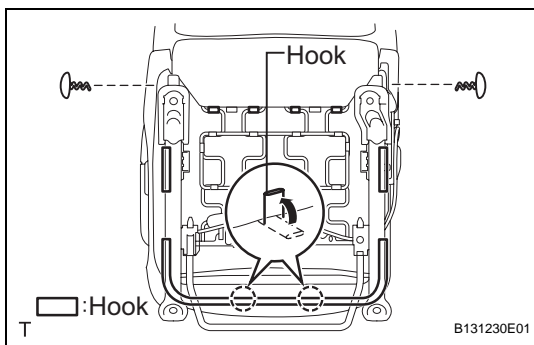
## 13. INSTALL FRONT SEAT CUSHION COVER

- (a) Using hog ring pliers, install the seat cushion cover to the seat cushion pad with 15 new hog rings.

### NOTICE:

- Be careful not to damage the cover.
- When installing the hog rings, avoid wrinkling the cover.

- (b) Install the seat cushion cover (with pad) to the seat frame (with adjuster).

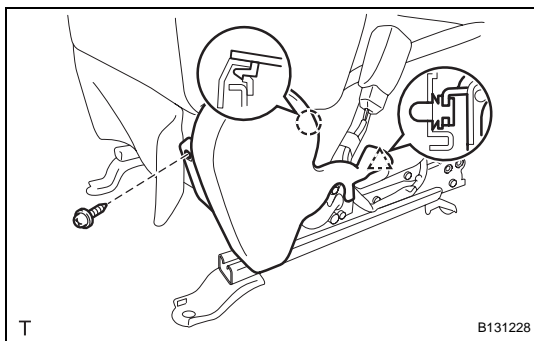


- (c) Attach the hooks and install the 2 clips.

- (d) w/ Seat Heater System:

Connect the connector.

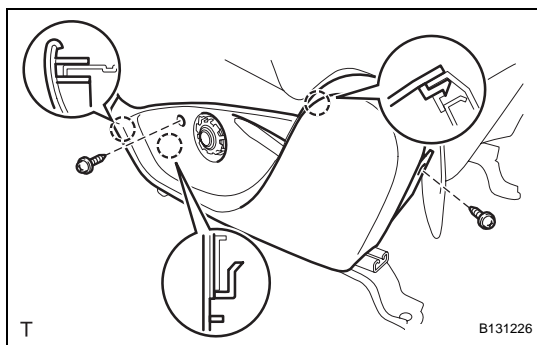
## 14. INSTALL FRONT SEAT INNER BELT ASSEMBLY (See page [SB-23](#))



## 15. INSTALL FRONT SEAT CUSHION INNER SHIELD LH

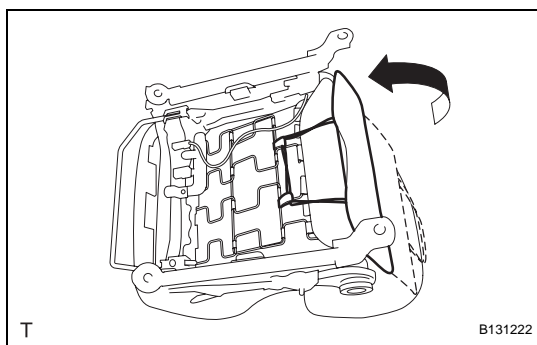
- (a) Attach the clip and claw to install the inner shield.

- (b) Install the screw.

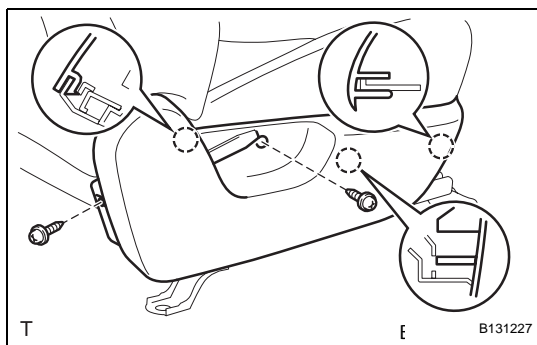


## 16. INSTALL FRONT SEAT CUSHION SHIELD LH (for Driver Side)

- Attach the 3 claws to install the cushion shield.
- Install the 2 screws.

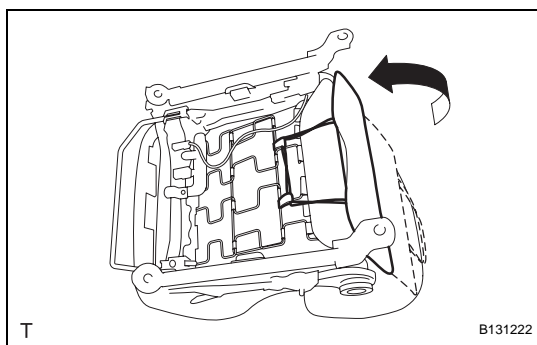


- Connect the 2 rubber bands of the front seatback board or front seatback cover to the seat frame (with adjuster).

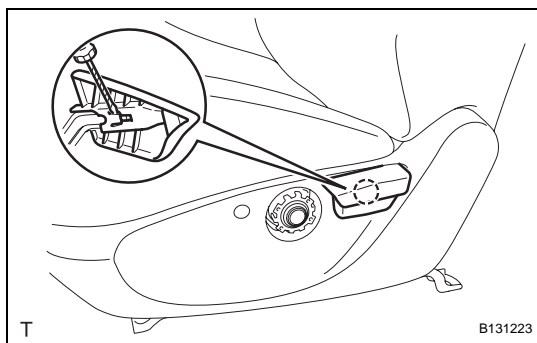


## 17. INSTALL FRONT SEAT CUSHION SHIELD RH (for Front Passenger Side)

- Attach the 3 claws to install the cushion shield.
- Install the 2 screws.



- Connect the 2 rubber bands of the front seatback board or front seatback cover to the seat frame (with adjuster).



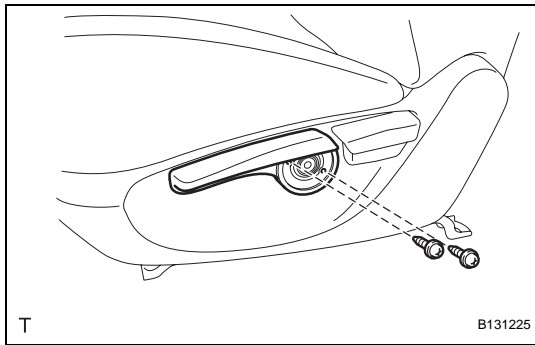
## 18. INSTALL RECLINING ADJUSTER RELEASE HANDLE LH (for Driver Side)

- Attach the claw to install the release handle.

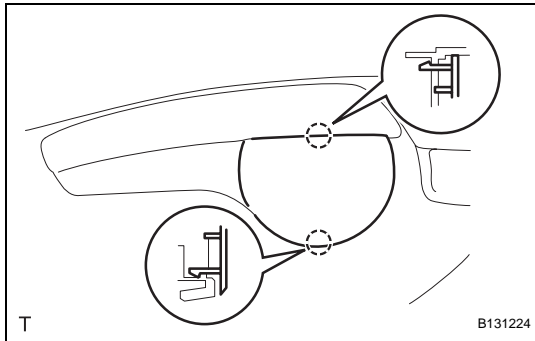
## 19. INSTALL RECLINING ADJUSTER RELEASE HANDLE RH (for Front Passenger Side)

HINT:

Use the same procedures described for the driver side.

**20. INSTALL VERTICAL ADJUSTING HANDLE (for Driver Side)**

- (a) Install the handle with the 2 screws.

**21. INSTALL VERTICAL ADJUSTER COVER LH (for Driver Side)**

- (a) Attach the 2 claws to install the cover.