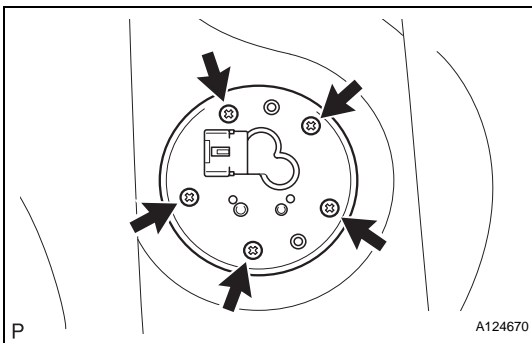
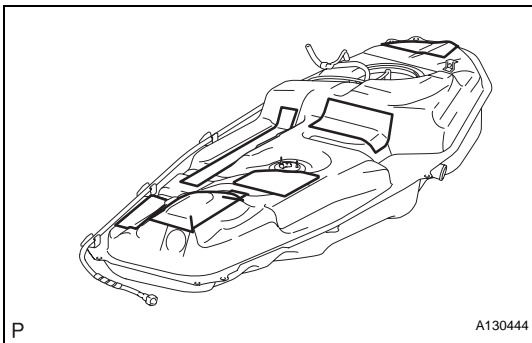
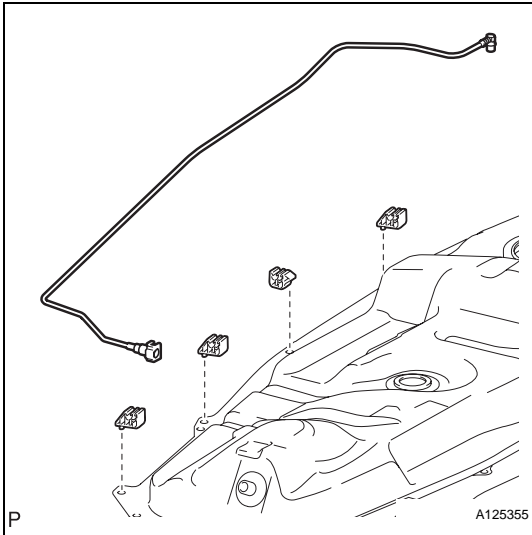


## DISASSEMBLY

1. **DISCONNECT FUEL TANK MAIN TUBE SUB-ASSEMBLY** (See page [FU-22](#))
2. **REMOVE FUEL TANK VENT TUBE SET PLATE** (See page [FU-22](#))
3. **REMOVE FUEL SUCTION WITH PUMP ASSEMBLY** (See page [FU-22](#))
4. **REMOVE FUEL TANK MAIN TUBE SUB-ASSEMBLY**
  - (a) Remove the tube from the 4 fuel tube clamps.
5. **REMOVE NO. 1 FUEL TUBE CLAMP**
  - (a) Remove the 4 tube clamps from the fuel tank.

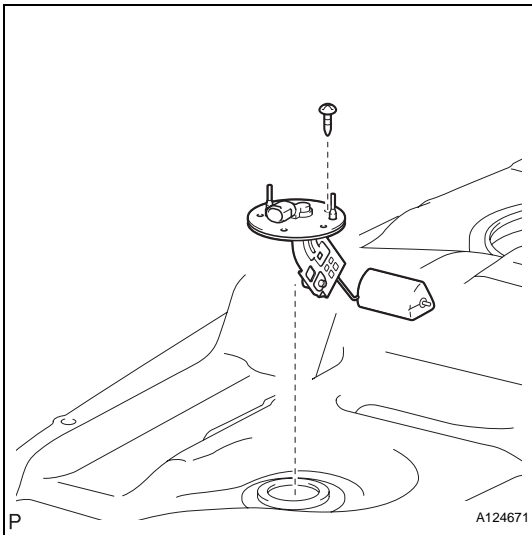


6. **REMOVE NO. 1 FUEL TANK CUSHION**
  - (a) Remove the 7 fuel tank cushions from the fuel tank.
7. **REMOVE FUEL SENDER GAUGE ASSEMBLY**
  - (a) Remove the 5 screws and sender gauge.

## REASSEMBLY

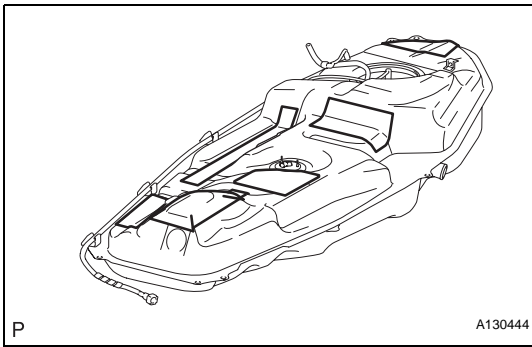
### 1. INSTALL FUEL SENDER GAUGE ASSEMBLY

- (a) Install the sender gauge with the 5 screws.  
**Torque: 1.5 N\*m (15 kgf\*cm, 13 in.\*lbf)**



### 2. INSTALL NO. 1 FUEL TANK CUSHION

- (a) Install 7 new fuel tank cushions onto the fuel tank as shown in the illustration.



### 3. INSTALL NO. 1 FUEL TUBE CLAMP

- (a) Install the 4 tube clamps to the fuel tank.

### 4. INSTALL FUEL TANK MAIN TUBE SUB-ASSEMBLY

- (a) Install the tube to the 4 fuel tube clamps.

### 5. INSTALL FUEL SUCTION WITH PUMP ASSEMBLY (See page [FU-26](#))

### 6. INSTALL FUEL TANK VENT TUBE SET PLATE (See page [FU-28](#))

### 7. CONNECT FUEL TANK MAIN TUBE SUB-ASSEMBLY (See page [FU-39](#))

