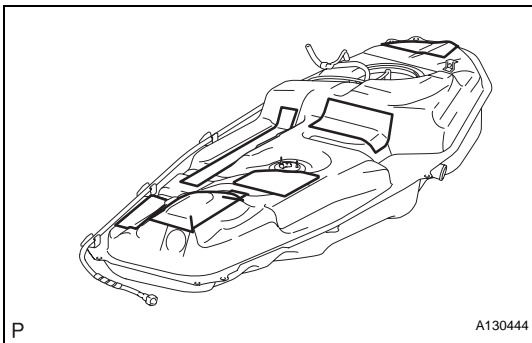
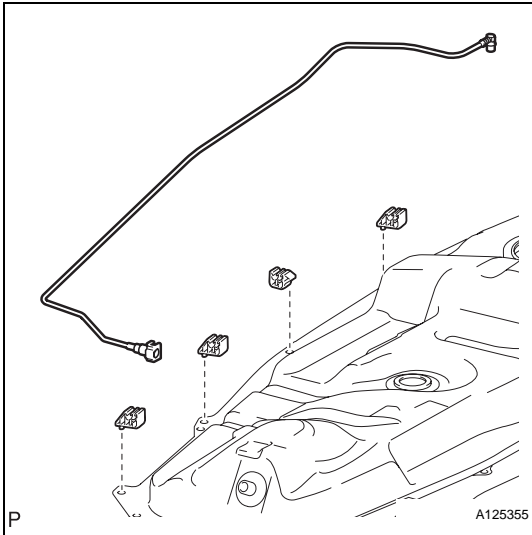
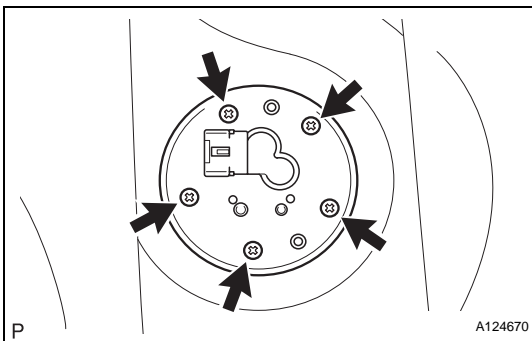


DISASSEMBLY

1. REMOVE FUEL TANK MAIN TUBE SUB-ASSEMBLY (See page [FU-30](#))
2. REMOVE FUEL TANK VENT TUBE SET PLATE (See page [FU-30](#))
3. REMOVE FUEL SUCTION WITH PUMP ASSEMBLY (See page [FU-30](#))
4. REMOVE FUEL TANK MAIN TUBE SUB-ASSEMBLY
 - (a) Remove the tube from the fuel tube clamps.
5. REMOVE NO. 1 FUEL TUBE CLAMP
 - (a) Remove the 4 tube clamps from the fuel tank.



6. REMOVE NO. 1 FUEL TANK CUSHION
 - (a) Remove the 7 fuel tank cushions from the fuel tank.

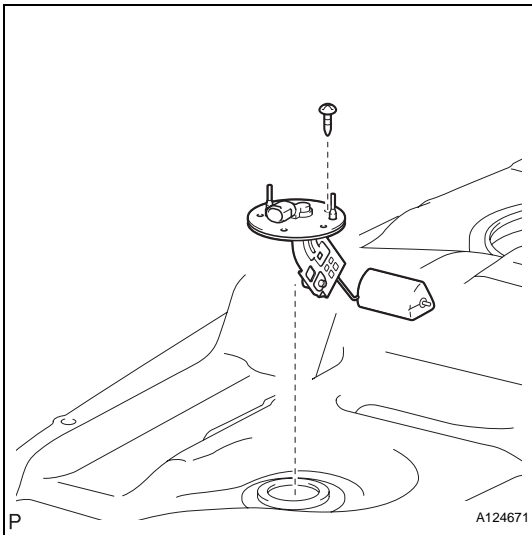


7. REMOVE FUEL SENDER GAUGE ASSEMBLY
 - (a) Remove the 5 screws and sender gauge.

REASSEMBLY

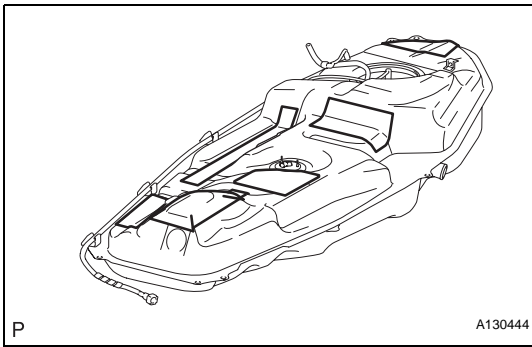
1. INSTALL FUEL SENDER GAUGE ASSEMBLY

- (a) Install the sender gauge with the 5 bolts.
Torque: 1.5 N*m (15 kgf*cm, 13 in.*lbf)



2. INSTALL NO. 1 FUEL TANK CUSHION

- (a) Install 7 new fuel tank cushions onto the fuel tank as shown in the illustration.



3. INSTALL NO. 1 FUEL TUBE CLAMP

- (a) Install the 4 tube clamps to the fuel tank.

4. INSTALL FUEL TANK MAIN TUBE SUB-ASSEMBLY

- (a) Install the tube with the 4 clips.

5. INSTALL FUEL SUCTION WITH PUMP ASSEMBLY (See page [FU-36](#))

6. INSTALL FUEL TANK VENT TUBE SET PLATE (See page [FU-36](#))

7. INSTALL FUEL TANK MAIN TUBE SUB-ASSEMBLY (See page [FU-37](#))

