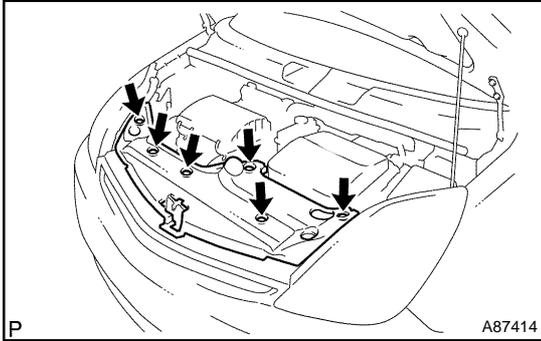
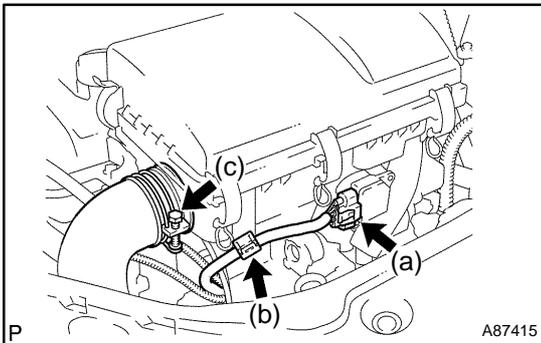


REPLACEMENT

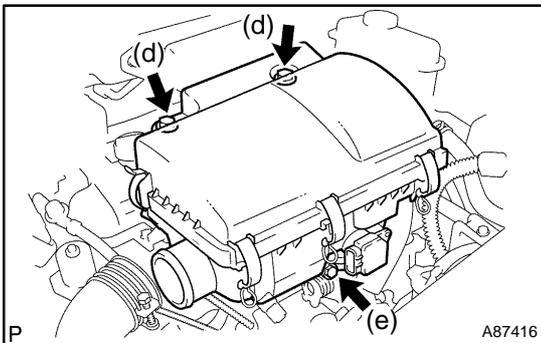


1. **REMOVE RADIATOR SUPPORT OPENING COVER**
 - (a) Remove the 6 clips, then remove the radiator support opening cover.

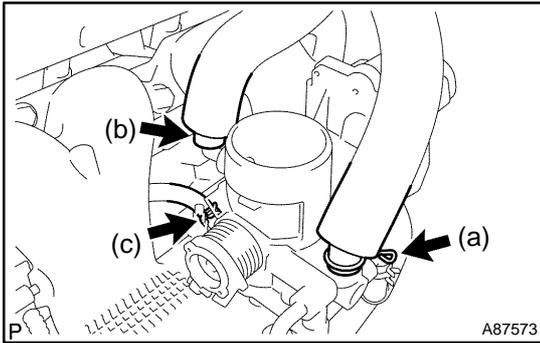
2. **REMOVE ENGINE UNDER COVER LH**
3. **DRAIN ENGINE COOLANT (See page 16-11)**
4. **REMOVE REAR FLOOR BOARD NO.2 (See page 19-2)**
5. **REMOVE DECK FLOOR BOX REAR (See page 19-2)**
6. **REMOVE REAR FLOOR BOARD NO.3 (See page 19-2)**
7. **DISCONNECT ENGINE WIRE NO.3 (BATTERY NEGATIVE TERMINAL) (See page 19-2)**



8. **REMOVE AIR CLEANER ASSY**
 - (a) Disconnect the mass air flow meter connector.
 - (b) Remove the wire harness from the wire harness clamp.
 - (c) Loosen the hose clamp bolt, then disconnect the air cleaner inlet No. 1.

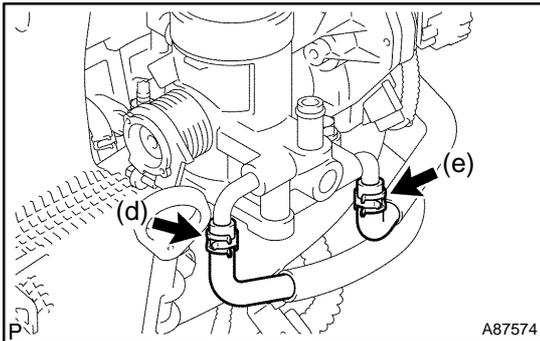


- (d) Remove the 2 bolts.
 - (e) Loosen the hose clamp bolt, then remove the air cleaner.

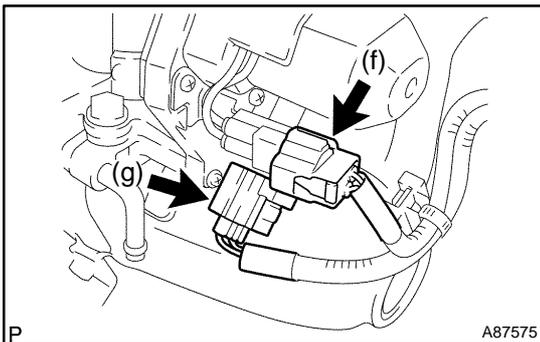


9. REMOVE THROTTLE W/MOTOR BODY ASSY

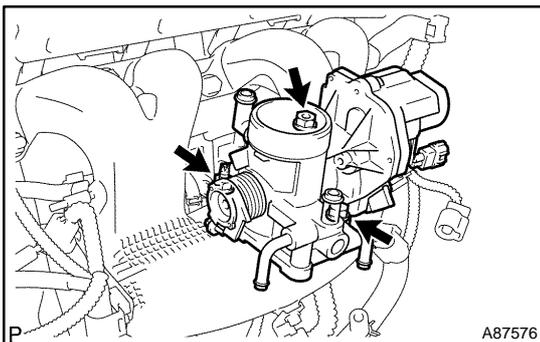
- (a) Disconnect the ventilation hose from the throttle with motor body.
- (b) Disconnect the ventilation hose No. 2 from the throttle with motor body.
- (c) Disconnect the fuel vapor feed hose No. 1 from the throttle with motor body.



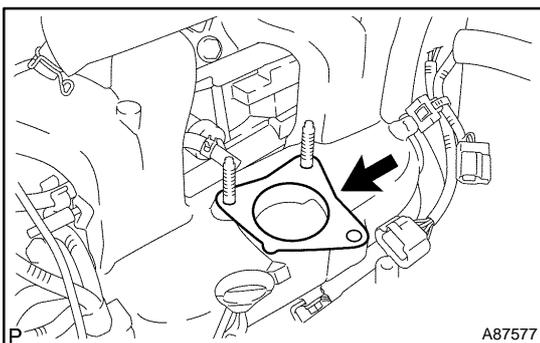
- (d) Disconnect the water by-pass hose from the throttle with motor body.
- (e) Disconnect the water by-pass hose No. 2 from the throttle with motor body.



- (f) Disconnect the throttle control motor connector.
- (g) Disconnect the throttle position sensor connector.



- (h) Remove the bolt and 2 nuts, then remove the throttle w/ motor body.



- (i) Remove the gasket from the intake manifold.

10. INSTALL THROTTLE W/MOTOR BODY ASSY

- (a) Install a new gasket to the intake manifold.
- (b) Install the throttle w/ motor body with the bolt and 2 nuts.
Torque: 20 N·m (204 kgf·cm, 15 ft·lbf)
- (c) Connect the throttle position sensor connector.
- (d) Connect the throttle control motor connector.
- (e) Connect the water by-pass hose No. 2 to the throttle with motor body.
- (f) Connect the water by-pass hose to the throttle with motor body.
- (g) Connect the fuel vapor feed hose No. 1 to the throttle with motor body.
- (h) Connect the ventilation hose No. 2 to the throttle with motor body.
- (i) Connect the ventilation hose to the throttle with motor body.

11. INSTALL AIR CLEANER ASSY

- (a) Install the air cleaner with the 2 bolts.
Torque: 7.0 N·m (71 kgf·cm, 62 in·lbf)
- (b) Tighten the hose clamp bolt.
Torque: 3.0 N·m (31 kgf·cm, 27 in·lbf)
- (c) Connect the air cleaner inlet No. 1, then tighten the hose clamp bolt.
Torque: 3.0 N·m (31 kgf·cm, 27 in·lbf)
- (d) Connect the mass air flow meter connector.

12. CONNECT ENGINE WIRE NO.3 (BATTERY NEGATIVE TERMINAL) (See page 19-2)**13. ADD ENGINE COOLANT (See page 16-11)****14. CHECK FOR ENGINE COOLANT LEAKS (See page 16-2)****15. INSTALL REAR FLOOR BOARD NO.3****16. INSTALL DECK FLOOR BOX REAR****17. INSTALL REAR FLOOR BOARD NO.2****18. INSTALL ENGINE UNDER COVER LH****19. INSTALL RADIATOR SUPPORT OPENING COVER****20. POWER WINDOW CONTROL SYSTEM INITIALIZE (See page 01-28)**