

INSTRUMENT PANEL SUB-ASSY LOWER REPLACEMENT

710LO-01

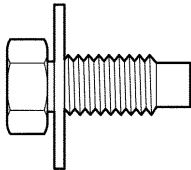
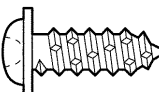
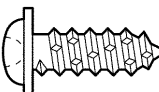
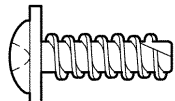
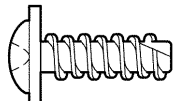
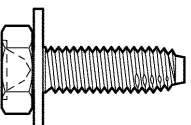
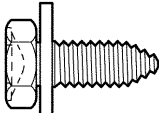
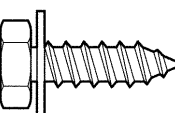
HINT:

- Installation is in the reverse order of removal.
- COMPONENTS: SEE PAGE 71-1

1. TABLE OF BOLT, SCREW AND NUT

HINT:

All bolts, screws and nuts relevant to installing and removing the instrument panel are shown along with their alphabet code in the table below.

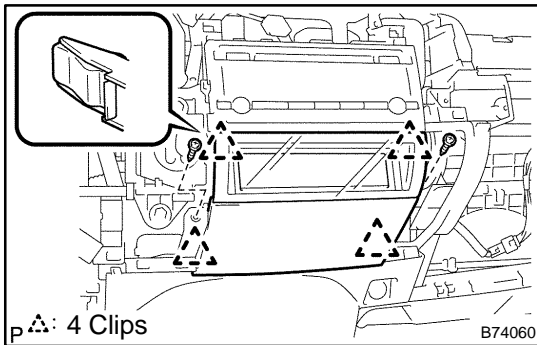
mm (in.) (L = Length)					
Code	Shape	Code	Shape	Code	Shape
<A>	 φ = 8 (0.31) L = 20 (0.79) 91633-60820		 φ = 5 (0.20) L = 16 (0.63) B30768 93567-15016	<C>	 φ = 5 (0.20) L = 14 (0.55) B50922 93567-55014
<D>	 φ = 5 (0.20) L = 14 (0.55) 93568-55014	<E>	 φ = 5 (0.20) L = 18 (0.71) 93568-55018	<F>	 φ = 6 (0.24) L = 20 (0.79) 90159-60610
<G>	 φ = 6 (0.24) L = 16 (0.63) 91635-60616	<H>	 φ = 6 (0.24) L = 20 (0.79) 90159-60200		

P

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- DISCONNECT BATTERY NEGATIVE TERMINAL (SEE PAGE 60-1)
- REMOVE INSTRUMENT PANEL SUB-ASSY W/PASSENGER AIRBAG ASSY (SEE PAGE 71-7)
- REMOVE STEERING WHEEL COVER LOWER NO.2
- REMOVE STEERING WHEEL COVER LOWER NO.3
- REMOVE HORN BUTTON ASSY (SEE PAGE 60-20)
- REMOVE STEERING WHEEL ASSY (SEE PAGE 50-8)
SST 09950-50013 (09951-05010, 09952-05010, 09953-05020, 09954-05021)
- REMOVE TILT LEVER BRACKET (SEE PAGE 50-8)
- REMOVE STEERING COLUMN COVER (SEE PAGE 50-8)
- REMOVE TURN SIGNAL SWITCH ASSY W/SPIRAL CABLE SUB-ASSY (SEE PAGE 50-8)
- REMOVE FRONT DOOR SCUFF PLATE LH (SEE PAGE 76-28)
- REMOVE FRONT DOOR SCUFF PLATE RH (SEE PAGE 76-28)
- REMOVE COWL SIDE TRIM BOARD LH (SEE PAGE 76-28)
- REMOVE COWL SIDE TRIM BOARD RH (SEE PAGE 76-28)

2004 Prius - Preliminary Release (RM1075U)

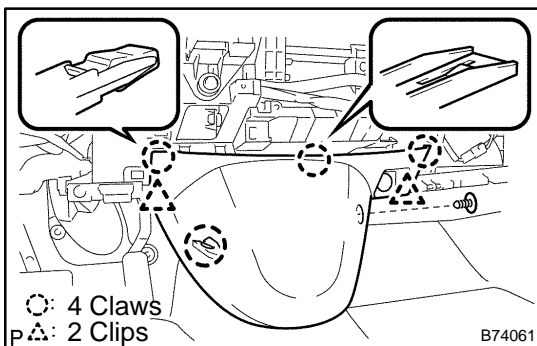


15. REMOVE INSTRUMENT CLUSTER FINISH PANEL ASSY CENTER

- (a) Remove the 2 screws .
- (b) Disengage the 4 clips and then remove the instrument cluster finish panel assy center.

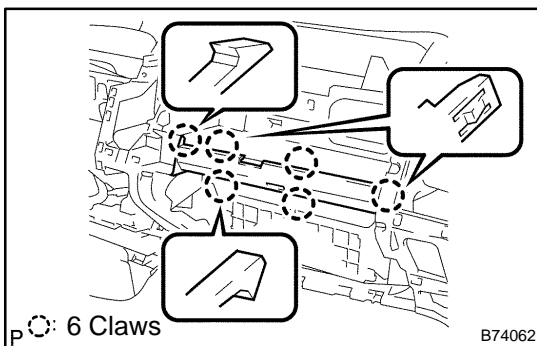
16. REMOVE CENTER CLUSTER CUSHION NO.1

17. REMOVE RADIO RECEIVER ASSY W/STEREO OPENING COVER (SEE PAGE 67-5)



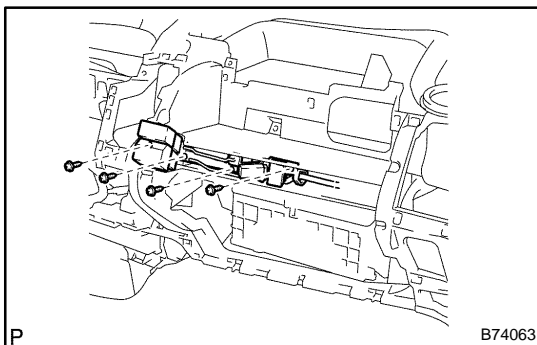
18. REMOVE INSTRUMENT PANEL FINISH PANEL LOWER CENTER

- (a) Using a clip remover, remove the clip from the instrument panel finish panel lower center.
- (b) Disengage the 4 claws and the 2 clips, and then remove the instrument panel finish panel lower center.



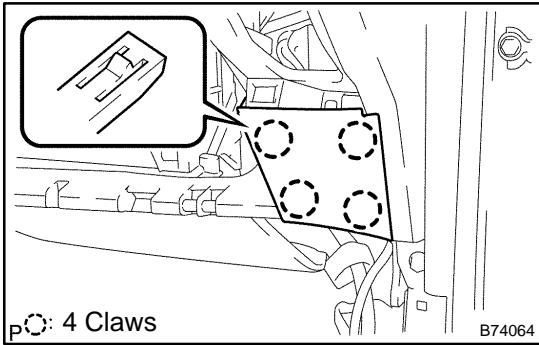
19. REMOVE GLOVE COMPARTMENT DOOR LOCK COVER

- (a) Disengage the 6 claws and then remove the glove compartment door lock cover.



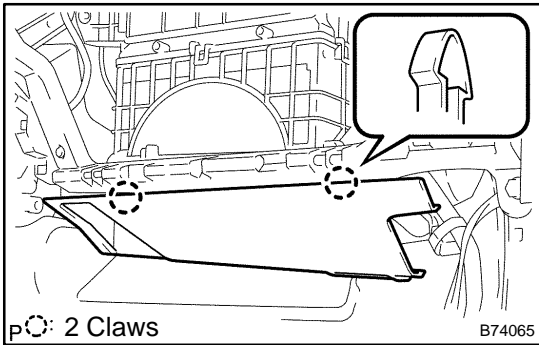
20. REMOVE GLOVE COMPARTMENT DOOR LOCK ASSY

- (a) Remove the 4 screws and then the glove compartment door lock assy.



21. REMOVE INSTRUMENT PANEL FINISH PANEL LOWER

- (a) Disengage the 4 claws and then remove the instrument panel finish panel lower.



22. REMOVE INSTRUMENT PANEL UNDER COVER SUB-ASSY NO.1

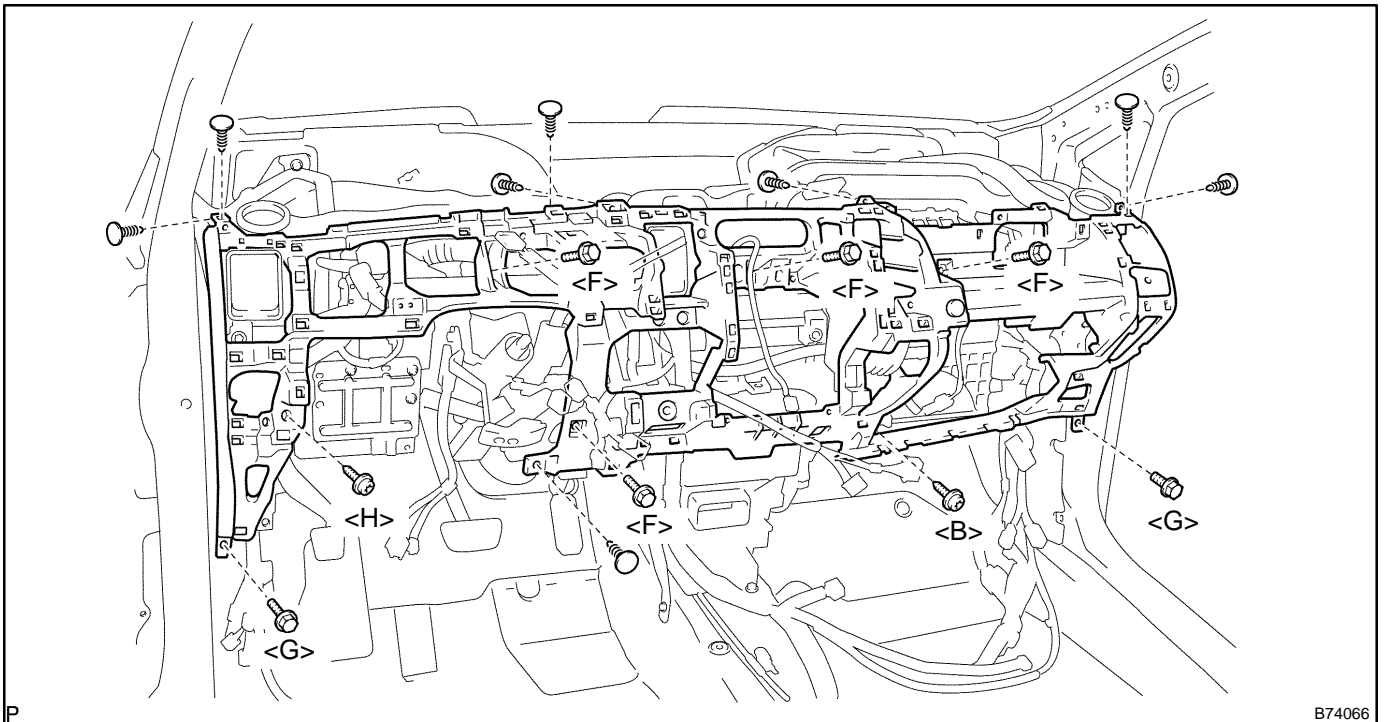
- (a) Disengage the 2 claws and then remove the instrument panel under cover sub-assy No.1.

23. REMOVE POWER STEERING ECU ASSY (SEE PAGE 50-16)

24. REMOVE SHIFT LEVER ASSY LWR (SEE PAGE 22-69)

25. REMOVE INSTRUMENT PANEL SUB-ASSY LOWER

- (a) Using a clip remover, remove the 8 clips from the duct and the instrument panel sub-assy lower.
- (b) Remove the 4 bolts <F>, and the 2 bolts <G>.
- (c) Remove the screw , and the screw <H>.
- (d) Disconnect all connectors, and disengage all clamps. Make sure the wire harness is not caught on anything, and then remove the instrument panel sub-assy lower.



26. **REMOVE GLOVE COMPARTMENT PLATE**
 - (a) Remove the 2 screws .
 - (b) Disengage the 2 claws and then remove the glove compartment plate.
27. **REMOVE INSTRUMENT PANEL CUSHION LOWER NO.1**
28. **INSTALL SHIFT LEVER ASSY LWR (SEE PAGE 22-69)**
29. **INSTALL POWER STEERING ECU ASSY (SEE PAGE 50-16)**
30. **INSTALL INSTRUMENT PANEL SUB-ASSY W/PASSENGER AIRBAG ASSY (SEE PAGE 71-7)**
31. **INSTALL TILT LEVER BRACKET (SEE PAGE 50-8)**
32. **ADJUST SPIRAL CABLE SUB-ASSY (SEE PAGE 60-29)**
33. **INSTALL STEERING WHEEL ASSY (SEE PAGE 50-8)**
34. **INSTALL HORN BUTTON ASSY (SEE PAGE 60-20)**
35. **CONNECT BATTERY NEGATIVE TERMINAL (SEE PAGE 19-2)**
36. **INSPECT HORN BUTTON ASSY (SEE PAGE 60-14)**
37. **INSPECT SRS WARNING LIGHT (SEE PAGE 05-1397)**
38. **PERFORM INITIALIZATION (SEE PAGE 01-28)**
39. **PERFORM CALIBRATION OF TORQUE SENSOR ZERO POINT (SEE PAGE 05-1211)**