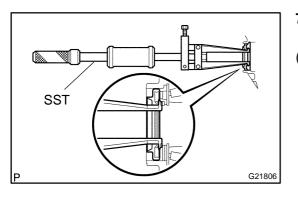
22-63

22010–0<sup>.</sup>

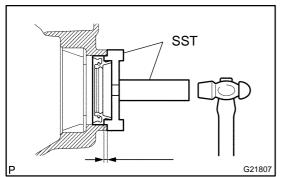
## HYBRID VEHICLE TRANSAXLE ASSY TYPE T OIL SEAL

## REPLACEMENT

- 1. REMOVE FRONT WHEELS
- 2. REMOVE ENGINE UNDER COVER RH
- 3. REMOVE ENGINE UNDER COVER LH
- 4. DRAIN TRANSAXLE OIL (SEE PAGE 22–1)
- 5. REMOVE FRONT DRIVE SHAFT ASSY LH (SEE PAGE 30-7)
- 6. REMOVE FRONT DRIVE SHAFT ASSY RH (SEE PAGE 30-7)
  - SST 09520-01010, 09520-24010 (09520-32040)



- 7. REMOVE HYBRID VEHICLE TRANSAXLE ASSY TYPE T OIL SEAL
- (a) Using SST, remove the oil seal. SST 09308–00010



- 8. INSTALL HYBRID VEHICLE TRANSAXLE ASSY TYPE T OIL SEAL
- (a) Apply a small amount of MP grease No.2 to the oil seal lip.
- (b) Using SST, drive in a new oil seal to the standard depth. **Oil seal drive in depth:** 
  - $2.7 \pm 0.5 \text{ mm}$  (0.106  $\pm$  0.020 in.)
  - SST 09950-70010 (09951-07200), 09350-32014 (09351-32130, 09351-32150)
- 9. INSTALL FRONT DRIVE SHAFT ASSY LH (SEE PAGE 30-7)
- 10. INSTALL FRONT DRIVE SHAFT ASSY RH (SEE PAGE 30-7)
- 11. INSTALL FRONT WHEELS
- 12. ADD TRANSAXLE OIL (SEE PAGE 22–1) Fluid type: AUTO FLUID WS Capacity: 3.8 liters (4.0 US qts, 3.3 lmp. qts)
- 13. INSPECT TRANSAXLE OIL (SEE PAGE 22–1)
- 14. INSTALL ENGINE UNDER COVER RH
- 15. INSTALL ENGINE UNDER COVER LH
- 16. INSPECT AND ADJUST FRONT WHEEL ALIGNMENT (SEE PAGE 26-6)
- 17. DELETE TORQUE ZERO POINT (SEE PAGE 05-1211)