### SYSTEM MAIN RELAY NO.3

### REPLACEMENT

NOTICE:

- When working on the high voltage systems, always wear insulating gloves.
- After removing the service plug grip, do not operate the power switch as it may damage the hybrid vehicle control ECU.
- Keep the removed service plug in your pocket to prevent other technicians from reconnecting it while you are servicing the vehicle.
- After removing the service plug grip, do not touch the high voltage connectors and terminals for 5 minutes.
- 1. PRECAUTION (See page 21–7)
- 2. REMOVE REAR FLOOR BOARD NO.2 (See page 21–116)
- 3. REMOVE DECK FLOOR BOX REAR (See page 21–116)
- 4. REMOVE REAR FLOOR BOARD NO.3 (See page 21–116)
- 5. DISCONNECT BATTERY NEGATIVE TERMINAL (See page 21–116)
- 6. REMOVE SERVICE PLUG GRIP (See page 21–116)
- 7. REMOVE DECK TRIM COVER REAR (See page 21–54)
- 8. REMOVE TONNEAU COVER ASSY (See page 21–54)
- 9. REMOVE REAR SEAT CUSHION ASSY (See page 21–54)
- 10. REMOVE REAR FLOOR BOARD NO.1 (See page 21-54)
- 11. REMOVE REAR SIDE SEAT BACK FRAME LH (See page 21–54)
- 12. REMOVE REAR FLOOR BOARD NO.4 (See page 21–54)
- 13. REMOVE DECK FLOOR BOX LH (See page 21–54)
- 14. REMOVE DECK TRIM SIDE PANEL ASSY LH (See page 21–54)
- 15. REMOVE BATTERY CARRIER BRACKET (See page 21–54)
- 16. REMOVE BATTERY CARRIER PANEL NO.6 (See page 21–54)
- 17. REMOVE JUNCTION TERMINAL (See page 21–54)

#### NOTICE:

Wear insulating gloves.

18. SEPARATE FRAME WIRE (See page 21–54)

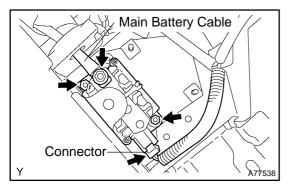
NOTICE:

Wear insulating gloves.

19. REMOVE SYSTEM MAIN RELAY NO.2 (See page 21–87)

NOTICE:

Wear insulating gloves.



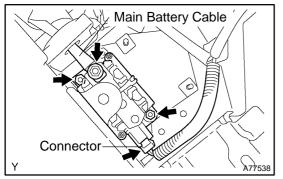
# 20. REMOVE SYSTEM MAIN RELAY NO.3 NOTICE:

#### Wear insulating gloves.

- (a) Remove the nut, then disconnect the main battery cable.
- (b) Remove the 2 nuts, then disconnect the system main relay No. 3.
- (c) Remove the connector and system main relay No. 3.

2004 Prius - Preliminary Release (RM1075U)

2103V-01



## 21. INSTALL SYSTEM MAIN RELAY NO.3 NOTICE:

#### Wear insulating gloves.

- (a) Connect the connector, then temporarily fasten the system main relay No. 3.
- (b) Install the system main relay No. 3 with 2 new nuts.
  Torque: 3.4 N⋅m (35 kgf⋅cm, 30 in.·lbf)
- (c) Install the main battery cable with the nut.
  - Torque: 5.6 N m (57 kgf cm, 50 in. lbf)

#### 22. INSTALL SYSTEM MAIN RELAY NO.2 (See page 21–87)

#### NOTICE:

Wear insulating gloves.

23. INSPECT CONTACT CONDITION (See page 21–83)

NOTICE:

Wear insulating gloves.

24. INSTALL FRAME WIRE (See page 21–54)

NOTICE:

Wear insulating gloves.

25. INSTALL JUNCTION TERMINAL (See page 21–54)

NOTICE:

Wear insulating gloves.

- 26. INSTALL BATTERY CARRIER PANEL NO.6 (See page 21–54)
- 27. INSTALL BATTERY CARRIER BRACKET (See page 21–54)
- 28. INSTALL DECK TRIM SIDE PANEL ASSY LH
- 29. INSTALL DECK FLOOR BOX LH
- 30. INSTALL REAR FLOOR BOARD NO.4
- 31. INSTALL REAR SIDE SEAT BACK FRAME LH
- 32. INSTALL REAR FLOOR BOARD NO.1
- 33. INSTALL REAR SEAT CUSHION ASSY
- 34. INSTALL TONNEAU COVER ASSY
- 35. INSTALL DECK TRIM COVER REAR
- 36. INSTALL SERVICE PLUG GRIP (See page 21–116)

NOTICE:

Wear insulating gloves.

- 37. CONNECT BATTERY NEGATIVE TERMINAL Torque: 6.0 N·m (61 kgf·cm, 53 in. lbf)
- 38. INSTALL REAR FLOOR BOARD NO.3
- 39. INSTALL DECK FLOOR BOX REAR
- 40. INSTALL REAR FLOOR BOARD NO.2
- 41. POWER WINDOW CONTROL SYSTEM INITIALIZE (See page 01–28)