750V4-01

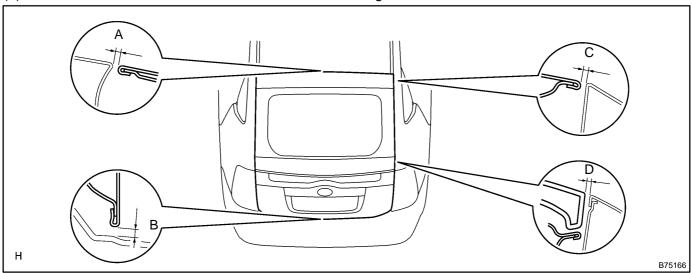
ADJUSTMENT

HINT:

A bolt without a torque specification is shown in the standard bolt chart (see page 03-2).

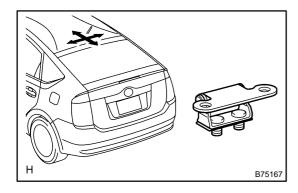
1. INSPECT BACK DOOR

(a) Check that the clearance is within the standard range.



Standard:

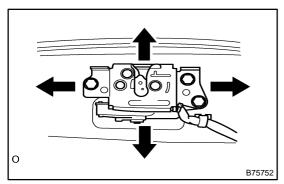
Area	Measurement	Area	Measurement
A	$6.6 \pm 1.5 \text{ mm} (0.260 \pm 0.059 \text{ in.})$	D	$4.6 \pm 1.5 \text{ mm } (0.181 \pm 0.059 \text{ in.})$
В	5.8 ± 1.5 mm (0.228 ± 0.059 in.)	E	4.8 ± 1.5 mm (0.189 ± 0.059 in.)



2. ADJUST BACK DOOR

- (a) Adjust the top end of the back door panel on the horizontal plane by loosening the door side hinge bolt.
- (b) Tighten the door side hinge bolts after the adjustment.

Torque: 15 N·m (153 kgf·cm, 00 ft·lbf)



(c) Vertically adjust the rear end of the back door panel by loosening the back door lock bolts.

NOTICE:

Tap the base for adjustment.

(d) Tighten the 3 door lock bolts after the adjustment.

Torque: 7.5 N·m (76 kgf·cm, 75 in. lbf)

2004 Prius - Preliminary Release (RM1075U)

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