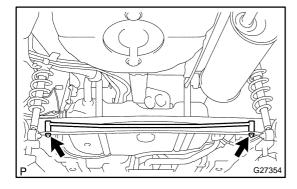
## STABILIZER BAR REAR REPLACEMENT

27018\_01

HINT:

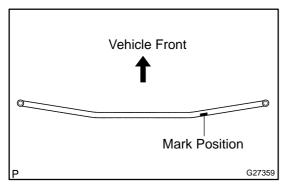
COMPONENTS: See page 27-2.

- 1. REMOVE REAR AXLE BEAM DAMPER
- (a) Remove the rear axle beam damper from the rear axle beam assy.



## 2. REMOVE STABILIZER BAR REAR

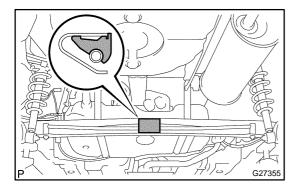
(a) Remove the 2 bolts, the 2 nuts and then the stabilizer bar.



## 3. INSTALL STABILIZER BAR REAR

(a) Install the stabilizer bar so that the mark position faces towards the vehicle's right rear. Hold the bolts and tighten the nuts.

Torque: 149 N·m (1,520 kgf·cm, 110 ft·lbf)



## 4. INSTALL REAR AXLE BEAM DAMPER

(a) Install the rear axle beam damper to the center of the rear axle beam assy.

2004 Prius - Preliminary Release (RM1075U)

Author: Date: 590