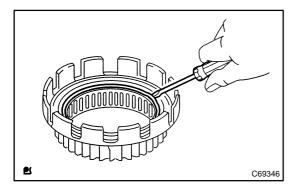
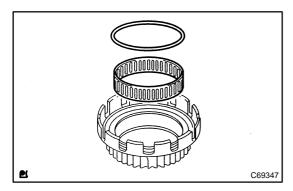
OVERHAUL

2201D-01

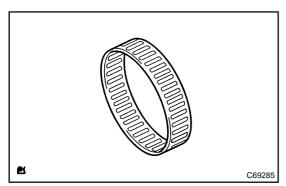


1. REMOVE TRANSMISSION DRIVE SPROCKET SUB-ASSY

(a) Using a thin screwdriver, remove the snap ring from the transmission drive sprocket.



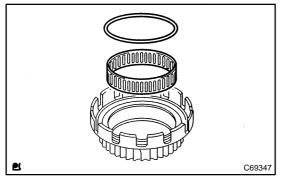
(b) Remove the spacer and the needle roller bearing from the transmission drive sprocket.



2. INSPECT DRIVE SPROCKET THRUST NEEDLE ROLLER NO.1 BEARING

(a) Check the bearing for abnormal wear or color change. HINT:

Replace the needle roller bearing with a new one if abnormal wear or color change is observed.

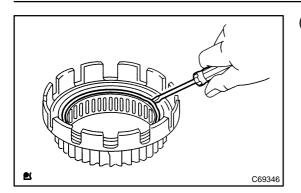


3. INSTALL TRANSMISSION DRIVE SPROCKET SUB-ASSY

- (a) Apply ATF WS to the sliding surfaces of the bearing and install the needle roller bearing to the transmission drive sprocket.
- (b) Install the spacer to the transmission drive sprocket.

2004 Prius - Preliminary Release (RM1075U)

Author: Date: 529



(c) Using a thin screwdriver, install the snap ring to the transmission drive sprocket.

Author: Date: 530