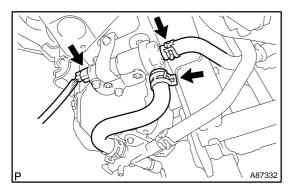
## REPLACEMENT

- 1. REMOVE REAR FLOOR BOARD NO.2 (See page 21–116)
- 2. REMOVE DECK FLOOR BOX REAR (See page 21–116)
- 3. REMOVE REAR FLOOR BOARD NO.3 (See page 21–116)
- 4. DISCONNECT BATTERY NEGATIVE TERMINAL (See page 21–116)
- 5. REMOVE RADIATOR SUPPORT OPENING COVER (See page 16–11)
- 6. REMOVE FRONT WHEEL LH
- 7. REMOVE ENGINE UNDER COVER LH
- 8. REMOVE FRONT FENDER LINER LH
- (a) Remove the front fender liner LH partly.
- 9. DRAIN ENGINE COOLANT (See page 16–11)



## 10. REMOVE COOLANT HEAT STORAGE WATER PUMP

- (a) Disconnect the coolant heat storage water pump connector.
- (b) Disconnect the 2 hoses shown in the illustration.
- (c) Remove the bolt and coolant heat storage water pump.

- 11. INSTALL COOLANT HEAT STORAGE WATER PUMP Torque: 6.0 N·m (61 kgf·cm, 53 in.·lbf)
- 12. CONNECT BATTERY NEGATIVE TERMINAL Torque: 6.0 N·m (61 kgf·cm, 53 in. lbf)
- 13. INSTALL REAR FLOOR BOARD NO.3
- 14. INSTALL DECK FLOOR BOX REAR
- 15. INSTALL REAR FLOOR BOARD NO.2
- 16. ADD ENGINE COOLANT (See page 16–11)
- 17. CHECK FOR ENGINE COOLANT LEAKS
- 18. INSTALL FRONT FENDER LINER LH
- 19. INSTALL ENGINE UNDER COVER LH
- 20. INSTALL FRONT WHEEL LH Torque: 103 N·m (1050 kgf·cm, 76 ft·lbf)
- 21. INSTALL RADIATOR SUPPORT OPENING COVER
- 22. POWER WINDOW CONTROL SYSTEM INITIALIZE (See page 01–28)
- 2004 Prius Preliminary Release (RM1075U)

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