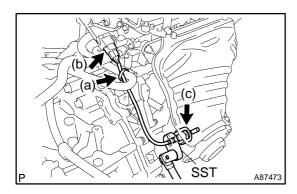
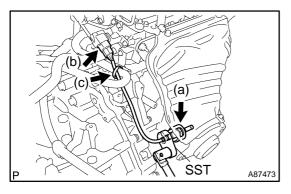
AIR-FUEL RATIO SENSOR (1NZ-FXE)

REPLACEMENT

- 1. PRECAUTION (See page 21–7)
- 2. REMOVE RADIATOR SUPPORT OPENING COVER (See page 10–15)
- 3. REMOVE ENGINE UNDER COVER LH
- 4. REMOVE ENGINE UNDER COVER RH
- 5. DRAIN HV COOLANT (See page 22-4)
- 6. REMOVE REAR FLOOR BOARD NO.2 (See page 19–2)
- 7. REMOVE DECK FLOOR BOX REAR (See page 19–2)
- 8. REMOVE REAR FLOOR BOARD NO.3 (See page 19–2)
- 9. DISCONNECT ENGINE WIRE NO.3 (BATTERY NEGATIVE TERMINAL) (See page 19-2)
- 10. REMOVE SERVICE PLUG GRIP (See page 21–116)
- 11. REMOVE WINDSHIELD WIPER ARM COVER
- 12. REMOVE FR WIPER ARM RH (See page 66–14)
- 13. REMOVE FR WIPER ARM LH (See page 66-14)
- 14. REMOVE HOOD TO COWL TOP SEAL (See page 66–14)
- 15. REMOVE COWL TOP VENTILATOR LOUVER LH (See page 66-14)
- 16. REMOVE COWL TOP VENTILATOR LOUVER RH (See page 66–14)
- 17. REMOVE WINDSHIELD WIPER LINK ASSY (See page 66–14)
- 18. REMOVE COWL TOP PANEL SUB-ASSY OUTER FRONT (See page 11–15)
- 19. REMOVE INVERTER COVER (See page 21–23)
- 20. VERIFY THAT VOLTAGE OF W/CONVERTER INVERTER ASSY IS 0V (See page 21-23)
- 21. DISCONNECT INVERTER COOLING HOSE NO.2 (See page 21–23)
- 22. DISCONNECT INVERTER COOLING HOSE NO.1 (See page 21–23)
- 23. DISCONNECT INVERTER COOLING HOSE NO.6 (See page 21-23)
- 24. SEPARATE CIRCUIT BREAKER SENSOR NO.1 (See page 21–23)
- 25. DISCONNECT FRAME WIRE NO.2 (See page 21–23)
- 26. REMOVE W/CONVERTER INVERTER ASSY (See page 21–23)





27. REMOVE AIR-FUEL RATIO SENSOR

- (a) Remove the wire harness clamp from the air-fuel ratio sensor.
- (b) Disconnect the air-fuel ratio sensor connector.
- (c) Using SST, remove the air-fuel ratio sensor. SST 09224-00010

28. INSTALL AIR-FUEL RATIO SENSOR

(a) Using SST, install the air–fuel ratio sensor. SST 09224–00010

Torque: 44 N·m (450 kgf·cm, 33 in. lbf)

- (b) Connect the air-fuel ratio sensor connector.
- (c) Install the wire harness clamp to the air-fuel ratio sensor.

2004 Prius - Preliminary Release (RM1075U)

120DO-01

- 29. INSTALL W/CONVERTER INVERTER ASSY (See page 21–23)
- 30. CONNECT FRAME WIRE NO.2 (See page 21–23)
- 31. CONNECT CIRCUIT BREAKER SENSOR NO.1 (See page 21–23)
- 32. CONNECT INVERTER COOLING HOSE NO.6
- 33. CONNECT INVERTER COOLING HOSE NO.1
- 34. CONNECT INVERTER COOLING HOSE NO.2
- 35. INSTALL INVERTER COVER (See page 21–23)
- 36. INSTALL COWL TOP PANEL SUB-ASSY OUTER FRONT (See page 11–15)
- 37. INSTALL WINDSHIELD WIPER LINK ASSY (See page 66–14)
- 38. INSTALL SERVICE PLUG GRIP (See page 21–116)
- 39. CONNECT ENGINE WIRE NO.3 (BATTERY NEGATIVE TERMINAL) (See page 19–2)
- 40. ADD HV COOLANT (See page 22-4)
- 41. CHECK FOR HV COOLANT LEAKS (See page 22–1)
- 42. CHECK FOR EXHAUST GAS LEAKS
- 43. INSTALL COWL TOP VENTILATOR LOUVER RH
- 44. INSTALL COWL TOP VENTILATOR LOUVER LH
- 45. INSTALL HOOD TO COWL TOP SEAL
- 46. INSTALL FR WIPER ARM LH (See page 66–14)
- 47. INSTALL FR WIPER ARM RH (See page 66–14)
- 48. INSTALL WINDSHIELD WIPER ARM COVER
- 49. INSTALL REAR FLOOR BOARD NO.3
- 50. INSTALL DECK FLOOR BOX REAR
- 51. INSTALL REAR FLOOR BOARD NO.2
- 52. INSTALL ENGINE UNDER COVER RH
- 53. INSTALL ENGINE UNDER COVER LH
- 54. INSTALL RADIATOR SUPPORT OPENING COVER
- 55. POWER WINDOW CONTROL SYSTEM INITIALIZE (See page 01–28)