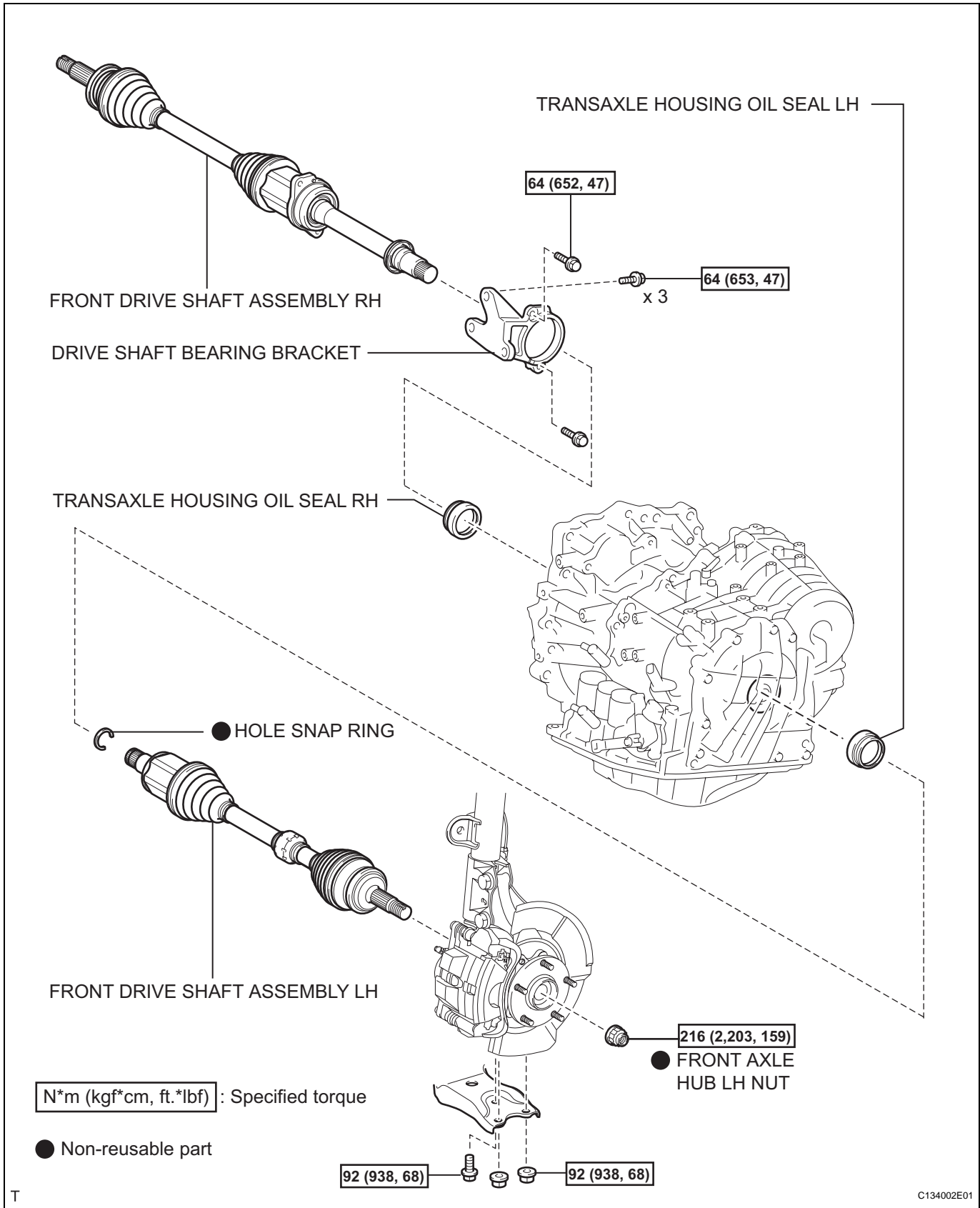


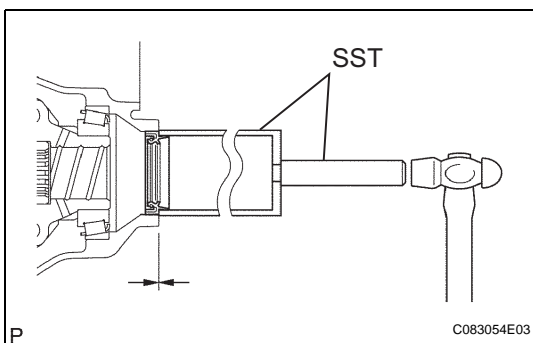
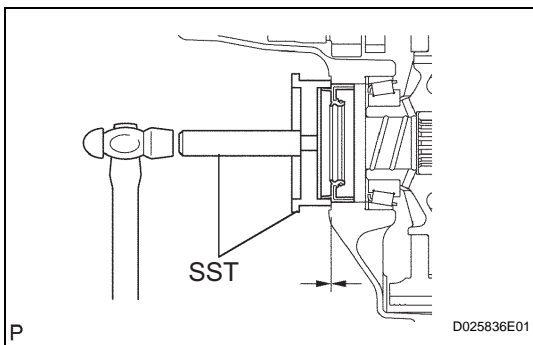
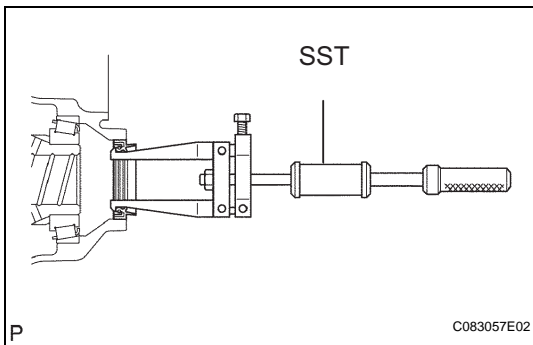
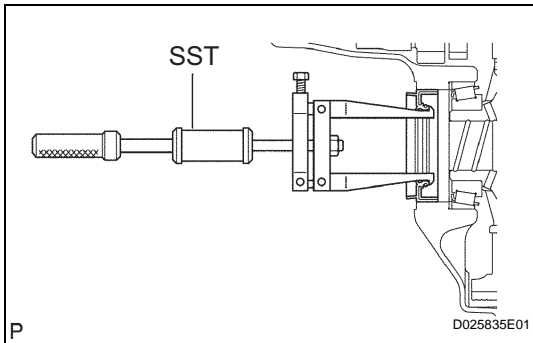
DIFFERENTIAL OIL SEAL

COMPONENTS



REPLACEMENT

1. **DRAIN AUTOMATIC TRANSAXLE FLUID**
 - (a) Remove the drain plug, gasket and drain the ATF.
 - (b) Install a new gasket and drain plug.
Torque: 47 N*m (479 kgf*cm, 35 ft.*lbf)
2. **REMOVE FRONT DRIVE SHAFT ASSEMBLY**
 - (a) Remove the drive shaft (see page [DS-8](#)).
3. **REMOVE DRIVE SHAFT BEARING BRACKET**
 - (a) Remove the 3 bolts and bracket.
4. **REMOVE TRANSAXLE HOUSING OIL SEAL LH AND RH**



- (a) Using SST, tap out the oil seal LH.
SST 09308-00010
 - (b) Using SST, tap out the oil seal RH.
SST 09308-00010
5. **INSTALL TRANSAXLE HOUSING OIL SEAL LH AND RH**
 - (a) Coat the lip of a new oil seal LH with MP grease.
 - (b) Using SST and a hammer, tap in the oil seal LH.
SST 09223-15020, 09950-70010 (09951-07150)
Standard depth:
0 +-0.5 mm (0 +-0.020 in.)
 - (c) Coat the lip of a new oil seal RH with MP grease.
 - (d) Using SST and a hammer, tap in the oil seal RH.
SST 09316-60011 (09316-00011)
Standard depth:
0 +-0.5 mm (0 +-0.020 in.)
6. **INSTALL DRIVE SHAFT BEARING BRACKET**
 - (a) Install the bracket with the 3 bolts.
Torque: 64 N*m (653 kgf*cm, 47 ft.*lbf)
7. **INSTALL FRONT DRIVE SHAFT ASSEMBLY**
 - (a) Install the front drive shaft (see page [DS-33](#)).

8. ADD AUTOMATIC TRANSAXLE FLUID**Fluid type:****Toyota Genuine ATF WS****9. INSPECT TRANSAXLE FLUID LEVEL**(a) Inspect the transaxle fluid level (see page [AX-126](#)).