

REASSEMBLY

1. INSTALL FRONT OIL PUMP OIL SEAL

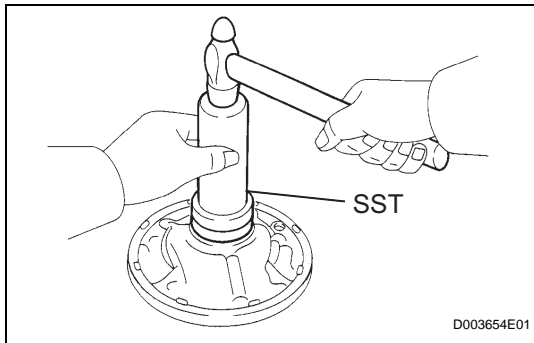
- (a) Using SST and a hammer, install a new oil seal to the pump.

SST 09350-32014 (09351-32140)

HINT:

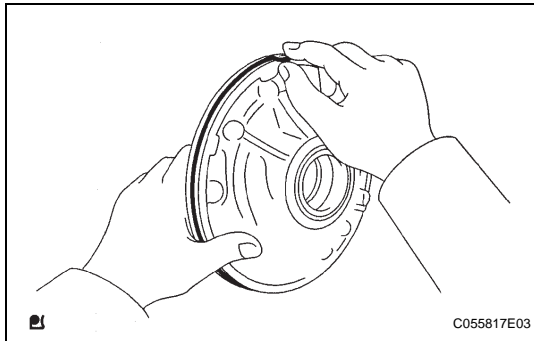
The seal end should be flat with the outer edge of the oil pump.

- (b) Coat the lip of the oil seal with petroleum jelly.



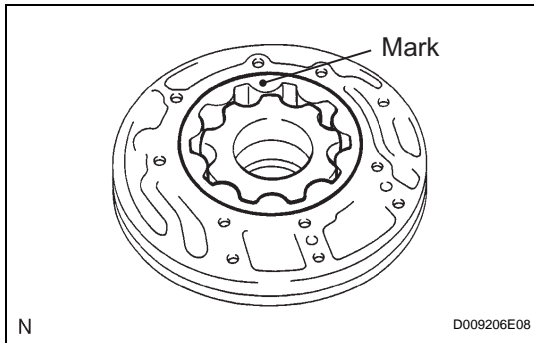
2. INSTALL FRONT OIL PUMP BODY O-RING

- (a) Coat the new O-ring with ATF, and install it to the oil pump body.



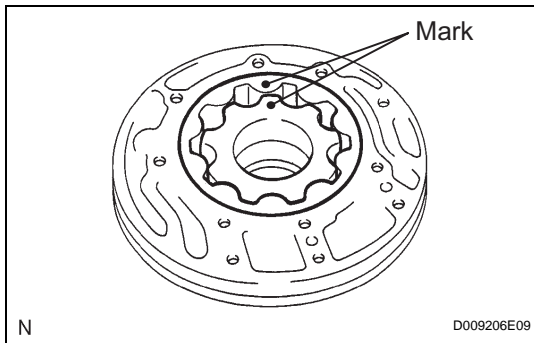
3. INSTALL FRONT OIL PUMP DRIVEN GEAR

- (a) Coat the front oil pump driven gear with ATF, and install it to the oil pump body with the marked side facing up.



4. INSTALL FRONT OIL PUMP DRIVE GEAR

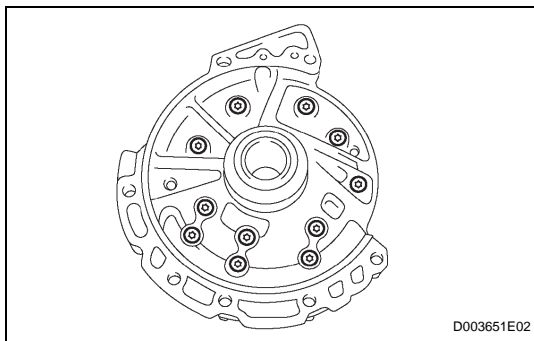
- (a) Coat the front oil pump drive gear with ATF, and install it to the oil pump body with the marked side facing up.

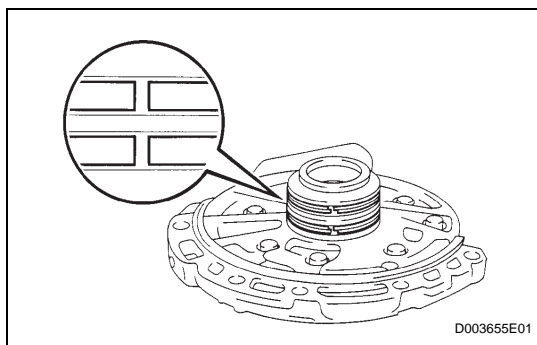


5. INSTALL STATOR SHAFT ASSEMBLY

- (a) Set the stator shaft by aligning each bolt hole.
- (b) Using a T30 "trox" socket, install the 11 bolts.

Torque: 9.8 N*m (100 kgf*cm, 87 in.*lbf)



**6. INSTALL CLUTCH DRUM OIL SEAL RING**

- (a) Install the 2 clutch drum oil seal rings.

NOTICE:

Do not expand the ring ends excessively.

7. INSPECT OIL PUMP ASSEMBLY (See page [AX-218](#))