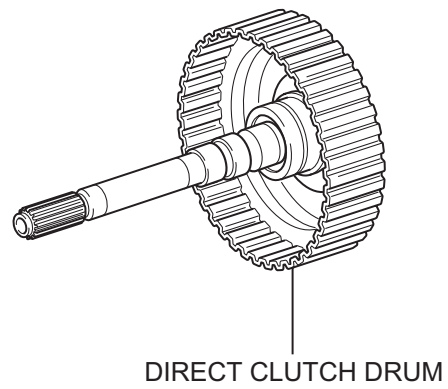
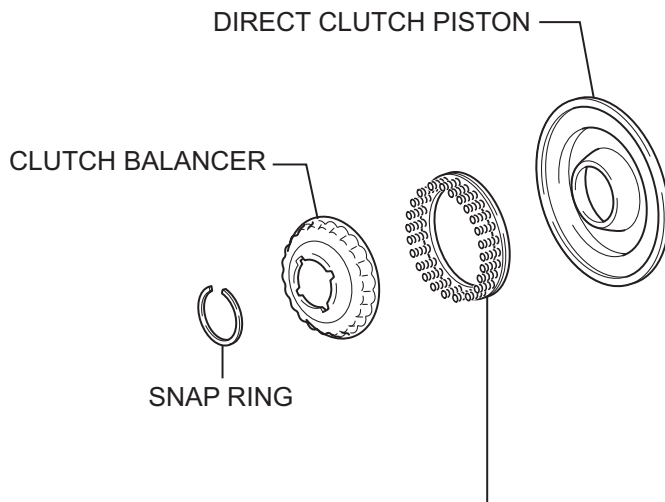
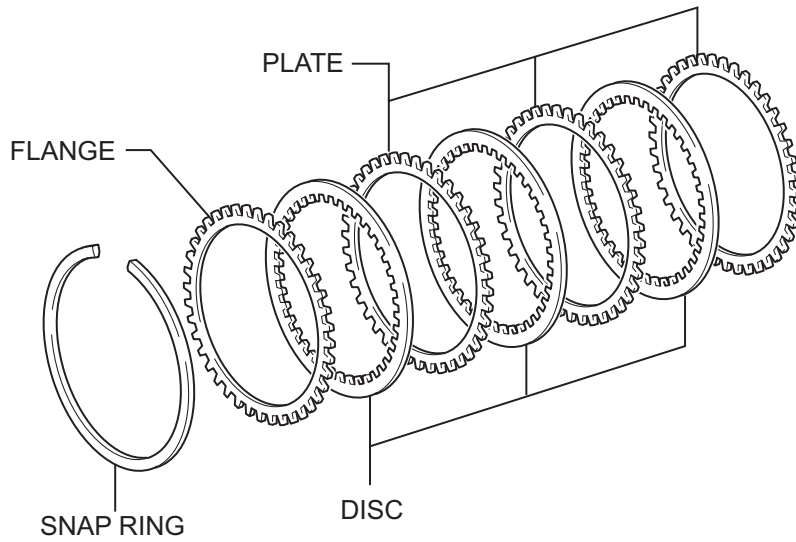


# DIRECT CLUTCH

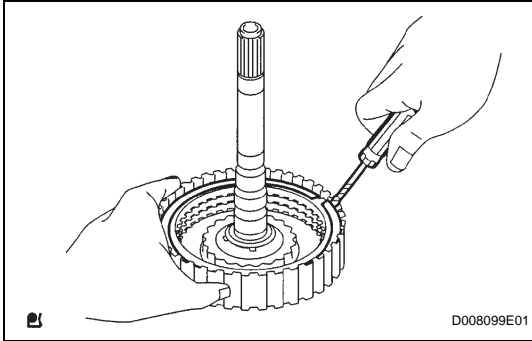
## COMPONENTS



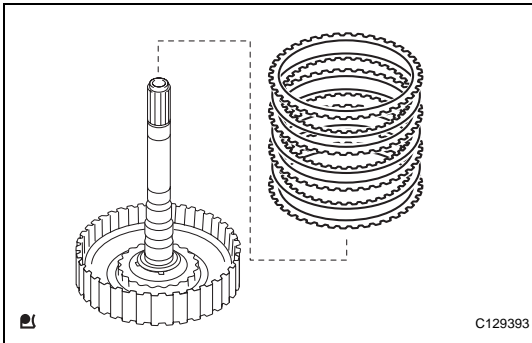
DIRECT CLUTCH RETURN SPRING SUB-ASSEMBLY

## DISASSEMBLY

1. **INSPECT PACK CLEARANCE OF DIRECT CLUTCH**  
(See page [AX-234](#))

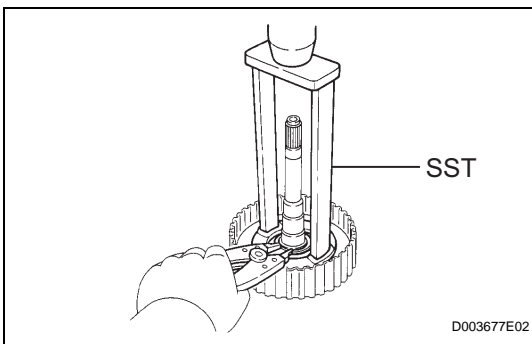


2. **REMOVE DIRECT MULTIPLE DISC CLUTCH DISC**
  - (a) Using a screwdriver, pry out the snap ring from the direct clutch drum.



- (b) Remove the flange, 3 discs and 3 plates from the direct clutch drum.

3. **INSPECT DIRECT MULTIPLE DISC CLUTCH DISC**  
(See page [AX-234](#))



4. **REMOVE DIRECT CLUTCH RETURN SPRING SUB-ASSEMBLY**

- (a) Place SST on the clutch balancer and compress the spring with a press.

**SST 09387-00020**

- (b) Using a snap ring expander, remove the snap ring from the direct clutch drum.

**NOTICE:**

- **Stop the press when the spring sheet is lowered to the place 1 to 2 mm (0.039 to 0.078 in.) from the snap ring groove.**
- **This prevents the spring sheet from being deformed.**
- **Do not expand the snap ring excessively.**

- (c) Remove the clutch balancer from the direct clutch drum.

