

**SEAT****TORQUE SPECIFICATIONS****Front Seat Assembly (for Manual Seat)**

Part Tightened	N*m	kgf*cm	ft.*lbf
Airbag sensor x Seat adjuster frame	8.0	82	71 in.*lbf
Seatback cover bracket x Seat frame with adjuster (w/ front seat side airbag)	5.5	56	49 in.*lbf
Inner belt x Seat adjuster frame	42	428	31
Front seat x Body	37	377	27

**Front Seat Assembly (for Power Seat)**

Part Tightened	N*m	kgf*cm	ft.*lbf
Airbag sensor x Seat adjuster frame	8.0	82	71 in.*lbf
Seatback cover bracket x Seat frame with adjuster (w/ front seat side airbag)	5.5	56	49 in.*lbf
Inner belt x Seat adjuster frame	42	428	31
Front seat x Body	37	377	27

**Rear No. 1 Seat Assembly (for LH Side)**

Part Tightened	N*m	kgf*cm	ft.*lbf
Reclining remote control lever x Body	18	184	13
lap type belt center RH x Body	42	428	31
Inner belt x Reclining adjuster	42	428	31
Rear seat cushion frame x Seatback frame	21	214	15
Rear seat cushion frame x Reclining adjuster	21	214	15
Center armrest x Seatback frame	32	326	24
Rear No. 1 seat armrest x Seatback frame	32	326	24
Seatback frame x Reclining adjuster	42	428	31
Lap type belt center LH x Seatback frame	42	428	31
Rear No. 1 seat x Body	42	428	31

**Rear No. 1 Seat Assembly (for RH Side)**

Part Tightened	N*m	kgf*cm	ft.*lbf
Reclining remote control lever x Body	18	184	13
Inner belt x Reclining adjuster	42	428	31
Rear seat cushion frame x Seatback frame	21	214	15
Rear seat cushion frame x Reclining adjuster	21	214	15
Seatback frame x Reclining adjuster	42	428	31
Rear No. 1 seat x Body	42	428	31

**Rear No. 2 Seat Assembly**

Part Tightened	N*m	kgf*cm	ft.*lbf
Rear No. 2 seat link x Body	18	184	13
Rear No. 2 seat x Rear No. 2 seat link	18	184	13
Rear seat cushion wire x Rear No. 2 seat link	18	184	13
Rear seat cushion wire x Rear No. 2 seat cushion spring	18	184	13
Inner belt x Rear No. 2 seat cushion spring	42	428	31
Rear No. 2 seatback frame x Rear No. 2 seat cushion spring	42	428	31

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