

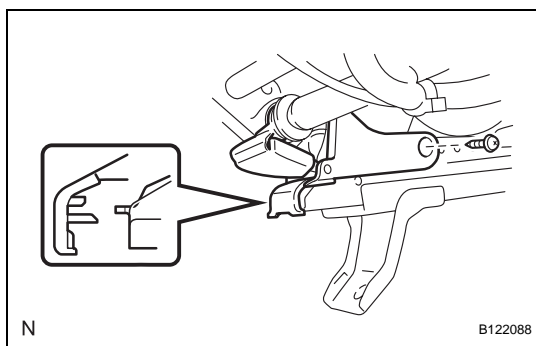
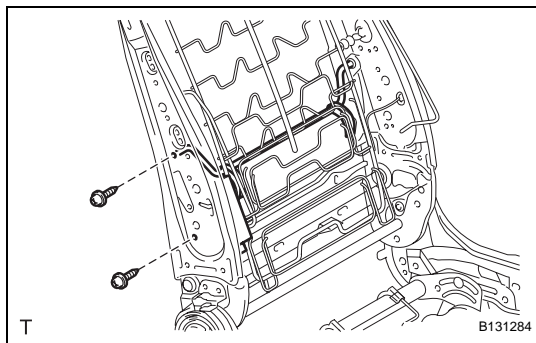
REASSEMBLY

CAUTION:

Wear protective gloves. Sharp areas on the seat frame (with adjuster) may injure your hands.

1. **INSTALL FRONT SEAT WIRE**
2. **INSTALL SEAT POSITION AIRBAG SENSOR** (See page [RS-390](#))
3. **INSTALL LUMBAR SUPPORT ADJUSTER ASSEMBLY**
 - (a) Install the lumbar support adjuster with the 2 screws.
 - (b) Connect the connector.

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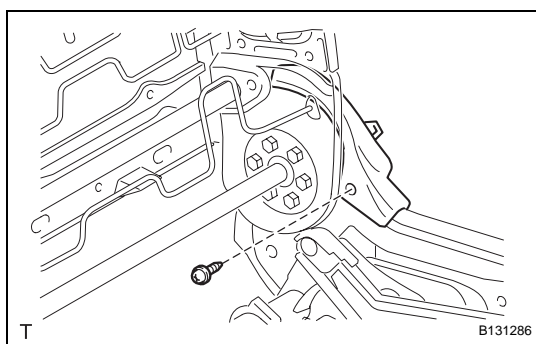


4. **INSTALL FRONT SEAT CUSHION LOWER SHIELD LH**
 - (a) Attach the hook of the lower shield.
 - (b) Install the lower shield with the screw.

5. **INSTALL FRONT SEAT CUSHION LOWER SHIELD RH**

HINT:

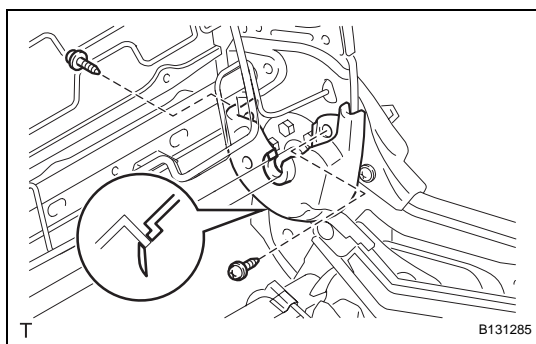
Use the same procedures described for the LH side.



6. **INSTALL RECLINING ADJUSTER UPPER INSIDE COVER LH**
 - (a) Install the inside cover with the screw.

7. **INSTALL RECLINING ADJUSTER UPPER INSIDE COVER RH**

- (a) Install the inside cover with the screw.



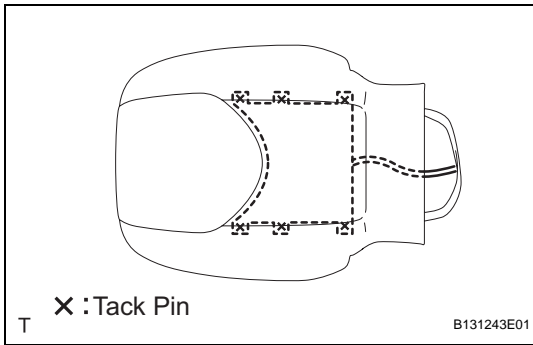
8. **INSTALL RECLINING ADJUSTER LOWER INSIDE COVER LH**

- (a) Attach the claw to install the inside cover.
- (b) Install the 2 screws.

9. **INSTALL RECLINING ADJUSTER LOWER INSIDE COVER RH**

HINT:

Use the same procedures described for the LH side.

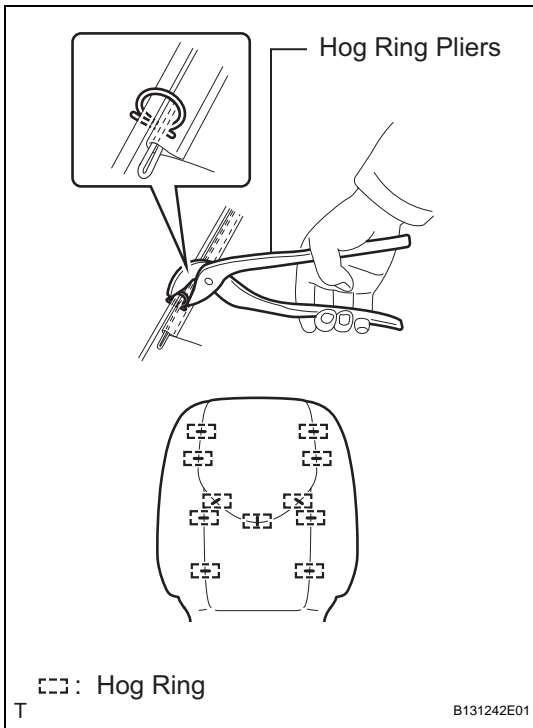


10. INSTALL FRONT SEATBACK HEATER (w/ Seat Heater System)

- (a) Using a tack, install the seatback heater to the end of the seat cover with 6 new tack pins.

NOTICE:

Do not substitute other metal parts for tack pins.

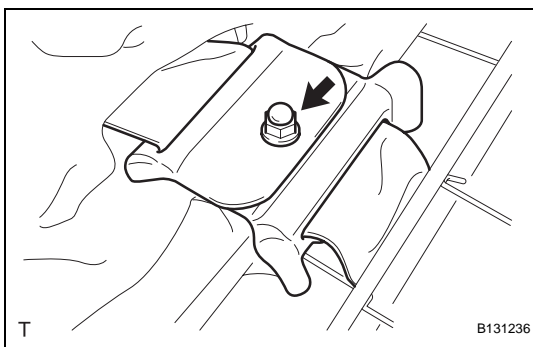


11. INSTALL FRONT SEATBACK COVER

NOTICE:

- Be careful not to damage the cover.
- When installing the hog rings, avoid wrinkling the cover.

- (a) Using hog ring pliers, install the seatback cover to the seatback pad with 11 new hog rings.
- (b) Install the seatback cover (with pad) to the seat frame (with adjuster).

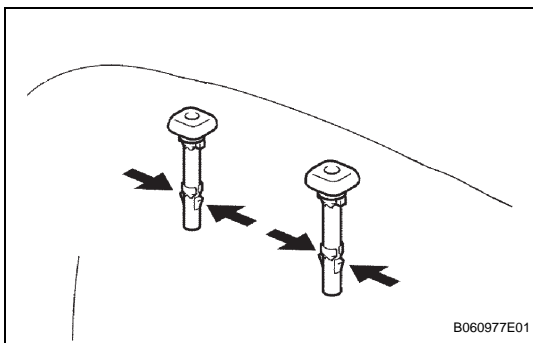


- (c) w/ Front Seat Side Airbag:
Fully cover the airbag with the 2 seatback cover brackets and install the nut.

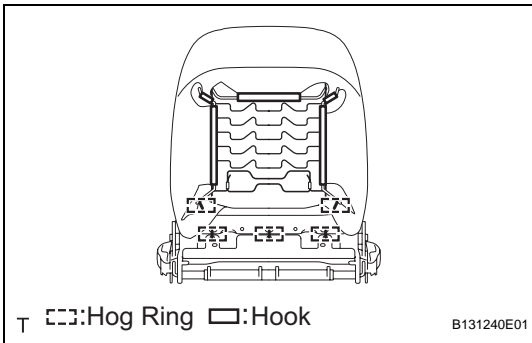
Torque: 5.5 N*m (56 kgf*cm, 49 in.*lbf)

CAUTION:

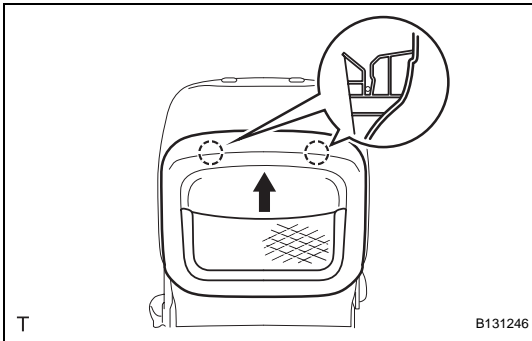
- For vehicles with side airbags, the seatback cover must be securely installed. Otherwise, the side airbags may not deploy properly.
- Make sure that the strap is not twisted after installing the bracket.
- Install the bracket securely.



- (d) Attach the 4 claws to install the 2 headrest supports.

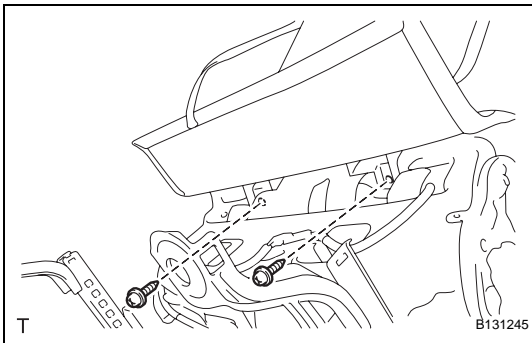


- (e) Attach the hooks.
- (f) Using hog ring pliers, install the seatback cover (with pad) with 5 new hog rings.

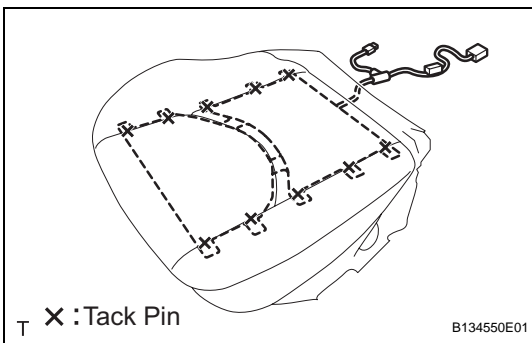


12. INSTALL FRONT SEATBACK BOARD SUB-ASSEMBLY LH

- (a) Push the seatback board in the direction indicated by the arrow in the illustration to attach the 2 claws.



- (b) Open the lower part of the seatback board. Then install the seatback board with the 2 screws.

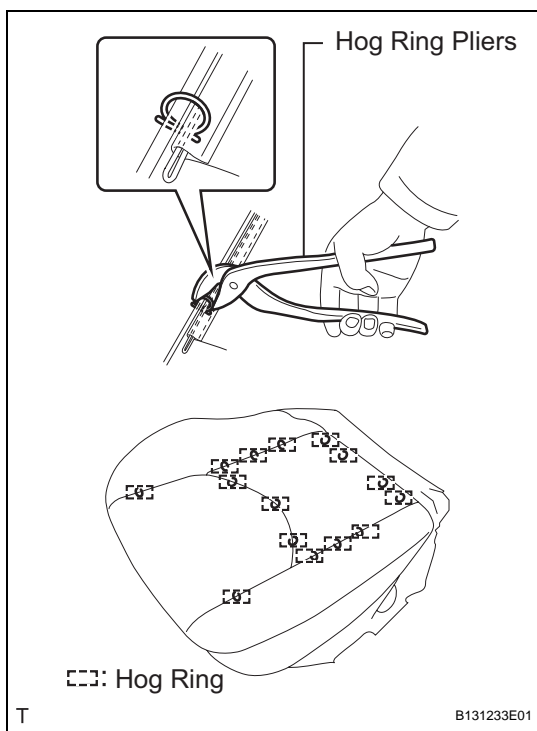


13. INSTALL FRONT SEAT CUSHION HEATER (w/ Seat Heater System)

- (a) Using a tackers, install the seat cushion heater to the end of the seat cover with 10 new tack pins.

NOTICE:

Do not substitute other metal parts for tack pins.

**14. INSTALL FRONT SEAT CUSHION COVER**

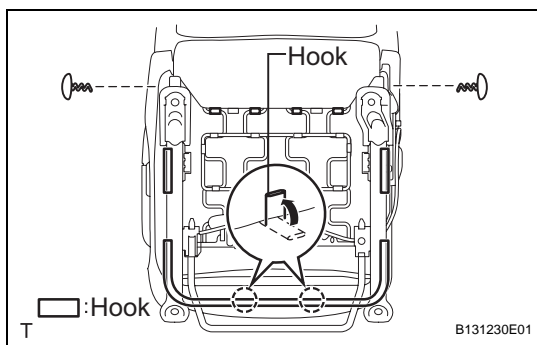
- (a) Using hog ring pliers, install the seat cushion cover to the seat cushion pad with 15 new hog rings.

NOTICE:

- Be careful not to damage the cover.
- When installing the hog rings, avoid wrinkling the cover.

- (b) Install the seat cushion cover (with pad) to the seat frame (with adjuster).

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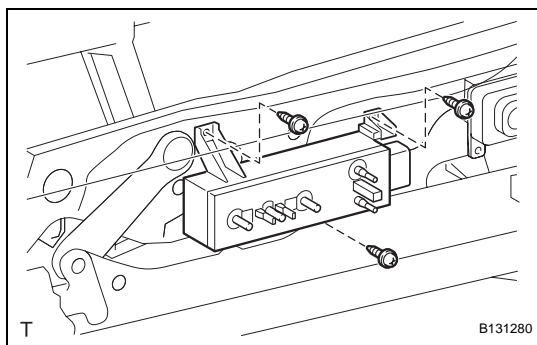
- (c) Attach the hooks and install the 2 clips.

- (d) w/ Seat Heater System:
Connect the connector.

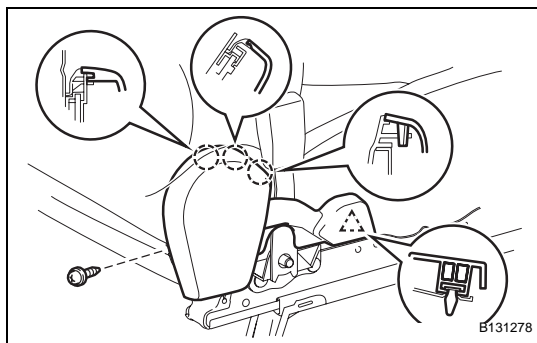
15. INSTALL FRONT POWER SEAT SWITCH

- (a) Connect the connector.

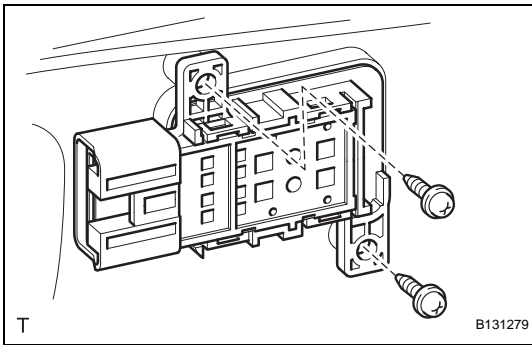
- (b) Install the switch with the 3 screws.

16. INSTALL FRONT SEAT INNER BELT ASSEMBLY LH
(See page [SB-23](#))**17. INSTALL FRONT SEAT CUSHION INNER SHIELD LH**

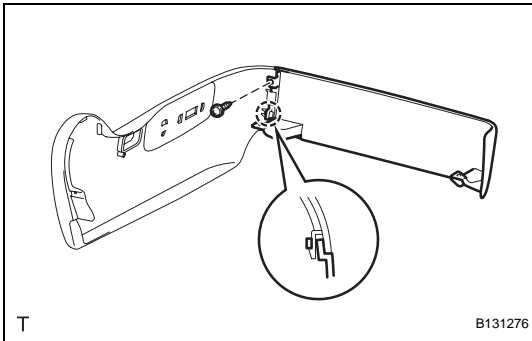
- (a) Attach the clip and 3 claws to install the inner shield.
- (b) Install the screw.



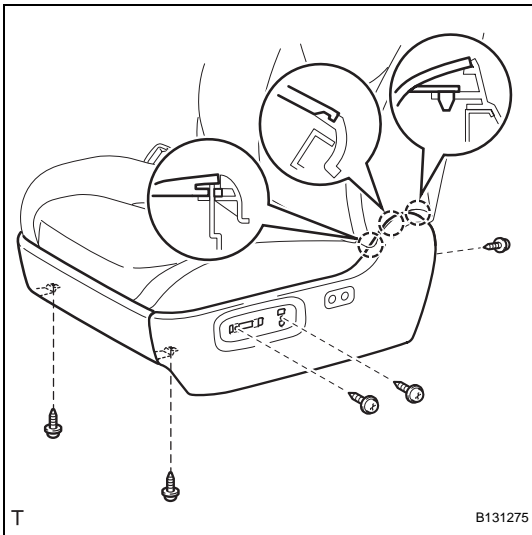
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**18. INSTALL FRONT POWER SEAT LUMBAR SWITCH**

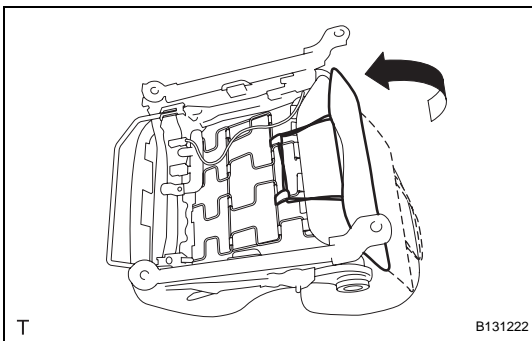
- (a) Install the switch to the cushion shield with the 2 screws.

**19. INSTALL FRONT SEAT CUSHION SHIELD LH**

- (a) Install the front No. 1 seat cushion inner shield to the cushion shield.
 (1) Attach the claw to install the front No. 1 seat cushion inner shield.
 (2) Install the screw.
 (b) Connect the connector to the front power seat lumbar switch.



- (c) Attach the 3 claws and install the cushion shield (with front No. 1 seat cushion inner shield) to the seat frame (with adjuster).
 (d) Install the 5 screws.



- (e) Connect the 2 rubber bands of the front seatback board to the seat frame (with adjuster).

20. INSTALL SLIDE AND VERTICAL POWER SEAT SWITCH KNOB**21. INSTALL RECLINING POWER SEAT SWITCH KNOB**