## **PROPELLER SHAFT ASSEMBLY**

## COMPONENTS











# REMOVAL

- 1. REMOVE PROPELLER SHAFT WITH CENTER BEARING SHAFT ASSEMBLY
  - (a) Remove the 2 bolts and 2 adjusting washers, and disconnect the propeller with center bearing shaft.
    NOTICE:
    - During the removal, do not exert excessive force on the universal joint.
    - When removing, transporting or storing the propeller with center bearing shaft assembly, do not allow the No. 2 joint angle to exceed 20°.
  - (b) Place matchmarks on the differential carrier and propeller shaft.
  - (c) Remove the 4 nuts and 4 washers, and disconnect the propeller shaft and differential carrier.

- (d) Place matchmarks on the transfer and propeller shaft.
- (e) Remove the 4 nuts and 4 washers, and disconnect the propeller shaft from the transfer.

### INSPECTION

- 1. INSPECT PROPELLER SHAFT WITH CENTER BEARING SHAFT ASSEMBLY
  - (a) Using a dial indicator, measure the propeller shaft runout for front side.

#### Maximum runout:

0.4 mm (0.02 in.)

If the shaft runout is greater than the maximum, replace the propeller shaft.

NOTICE:

Place the dial indicator on the center of the shaft, and perpendicular to the shaft.



(b) Using a dial indicator, measure the propeller shaft runout for rear side.

#### Maximum runout:

#### 0.4 mm (0.02 in.)

If the shaft runout is greater than the maximum, replace the propeller shaft. **NOTICE:** 

Place the dial indicator on the center of the shaft, and perpendicular to the shaft.

#### 2. INSPECT JOINT ANGLE

- (a) Before the angle measurement, use procedures like the examples below to stabilize each part.
  - (1) Rotate the propeller shaft several times by hand.
  - (2) Set the jack to the differential, and raise and lower it.

NOTICE:

Perform the measurement with a 4 post lift or pit so that the vehicle condition is as close to a standard ground condition as possible.

(b) Using SST, measure the installation angle of the propeller shaft for front side (A in illustration).

SST 09370-50010 Standard angle A:

-2°49'

-3°01' for w/ 3rd seat

(c) Using SST, measure the installation angle of the propeller shaft for front side (A in illustration) and propeller shaft for rear side (B in illustration).

#### SST 09370-50010 Standard angle A-B:

- 1°35'
- (d) Using SST, measure the installation angle of the propeller shaft for rear side (B in illustration) and differential carrier rear side (C in illustration).
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#### Standard angle B-C:

2°04'

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