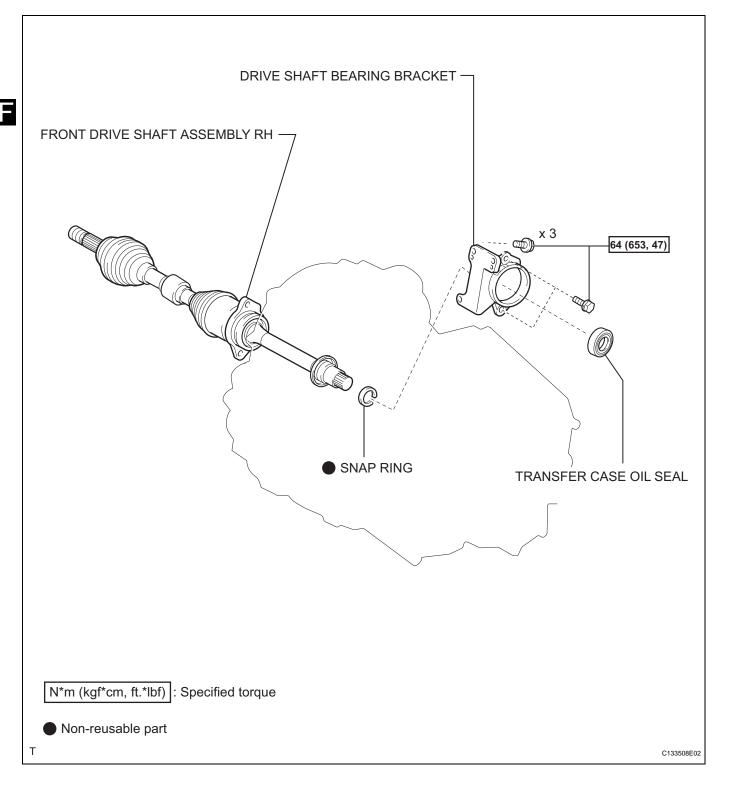
TRANSFER CASE OIL SEAL (for RH Side) COMPONENTS



REPLACEMENT

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

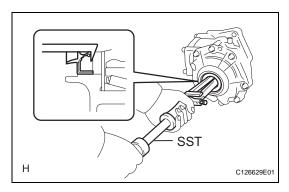
NOTICE:

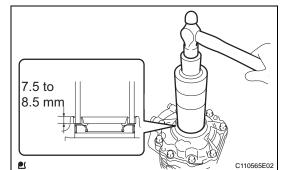
Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to prevent airbag and seat belt pretensioner activation.

- 2. DRAIN TRANSFER OIL
 - (a) Remove the drain plug and gasket, and drain the oil.
 - (b) Install a new gasket and the drain plug. Torque: 39 N*m (398 kgf*cm, 29 ft.*lbf)
- 3. REMOVE FRONT DRIVE SHAFT ASSEMBLY RH (See page DS-41)
- I. REMOVE DRIVE SHAFT BEARING BRACKET
 - (a) Remove the 3 bolts and bracket from the transaxle.



(a) Using SST, tap out the oil seal from the transfer. **SST 09308-00010**





- 6. INSTALL TRANSFER CASE OIL SEAL (for RH Side)
 - (a) Coat a new oil seal lip with MP grease.
 - (b) Using SST and a hammer, tap in the oil seal. SST 09316-60011 (09316-00011) Standard depth: 7.5 to 8.5 mm (0.30 to 0.33 in.)

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NOTICE:

Do not damage the oil seal lip.

- 7. INSTALL DRIVE SHAFT BEARING BRACKET
 - (a) Install the bracket to the transaxle with the 3 bolt. Torque: 64 N*m (653 kgf*cm, 47 ft.*lbf)
- 8. INSTALL FRONT DRIVE SHAFT ASSEMBLY RH (See page DS-65)
- 9. ADD TRANSFER OIL
- 10. INSPECT TRANSFER OIL (See page TF-45)
- 11. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

