

## INSTALLATION

(2006/01- )

### 1. INSTALL TRANSFER ASSEMBLY

- (a) Install the transfer to the transaxle with the 6 nuts and 2 bolts.

**Torque: 69 N\*m (700 kgf\*cm, 51 ft.\*lbf)**

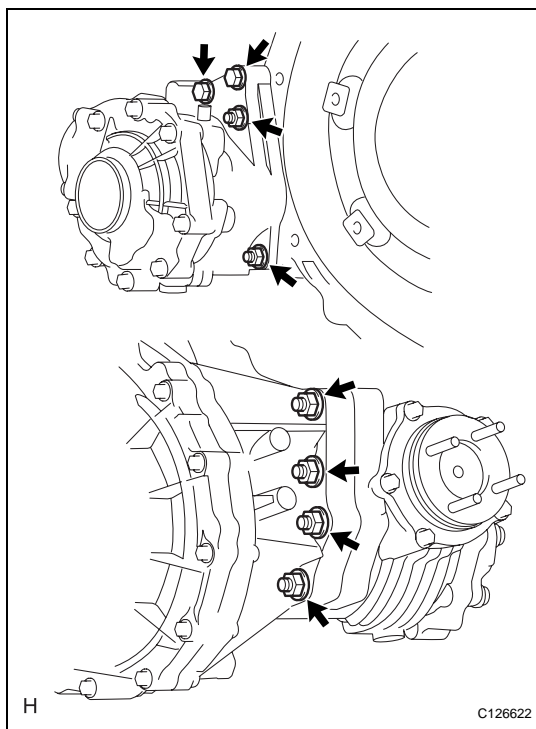
### 2. REMOVE REAR ENGINE MOUNTING BRACKET (for 2GR-FE) (See page [AX-174](#))

### 3. INSTALL REAR ENGINE MOUNTING BRACKET (for 2AZ-FE) (See page [AX-151](#))

### 4. INSTALL ENGINE ASSEMBLY WITH AUTOMATIC TRANSAXLE

- (a) for 2GR-FE:  
Install the engine with automatic transaxle (see page [EM-21](#)).
- (b) for 2AZ-FE:  
Install the engine with automatic transaxle (see page [EM-105](#)).

### 5. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL



TF