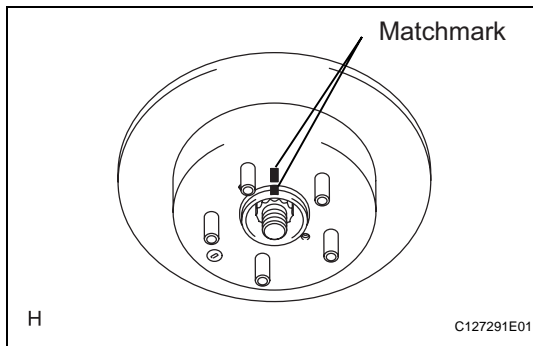


## REASSEMBLY

### HINT:

- Use the same procedures for the LH side and RH side.
- The procedures listed below are for the LH side.



### 1. INSTALL REAR DISC

- (a) Align the matchmarks and install the disc.

#### HINT:

When replacing the disc with a new one, select the installation position where the disc has the minimum runout.

### 2. INSTALL PARKING BRAKE SHOE ADJUSTING HOLE PLUG

- (a) Install the adjusting hole plug to the rear disc.

### 3. CHECK DISC RUNOUT (See page BR-58)

### 4. ADJUST PARKING BRAKE SHOE CLEARANCE (See page PB-17)

### 5. TEMPORARILY TIGHTEN REAR DISC BRAKE BLEEDER PLUG

- (a) Install the bleeder plug to the brake cylinder.

#### HINT:

The bleeder plug will be tightened to a torque specification in the "BLEED AIR FROM BRAKE LINE" procedures.

- (b) Install the bleeder plug cap to the bleeder plug.

### 6. INSTALL PISTON SEAL

- (a) Apply lithium soap base glycol grease to a new piston seal.
- (b) Install the piston seal to the brake cylinder.

#### NOTICE:

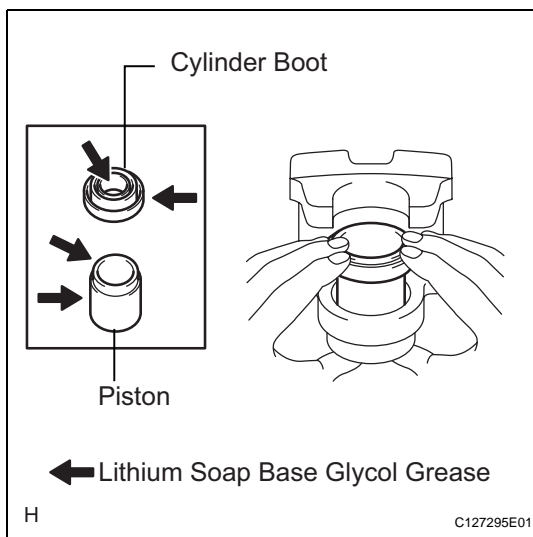
**Securely install the piston seal into the groove of the disc brake cylinder.**

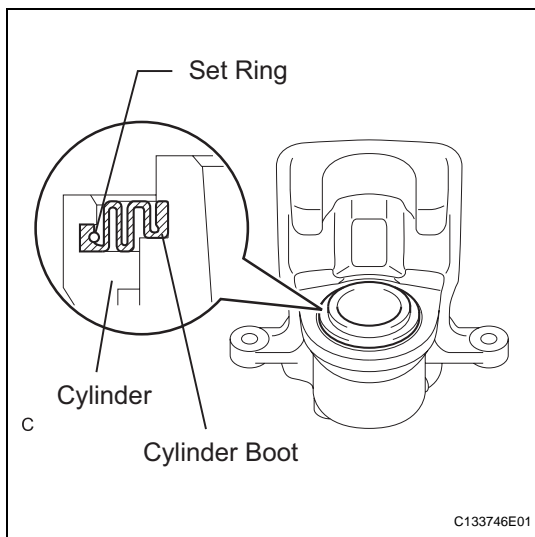
### 7. INSTALL REAR DISC BRAKE PISTON

- (a) Apply lithium soap base glycol grease to the brake piston and a new cylinder boot.
- (b) Install the cylinder boot to the brake piston.
- (c) Install the brake piston (with the cylinder boot) to the brake cylinder.

#### NOTICE:

**Do not forcibly install the brake piston to the brake cylinder.**



**8. INSTALL CYLINDER BOOT**

- (a) Install the cylinder boot to the cylinder.

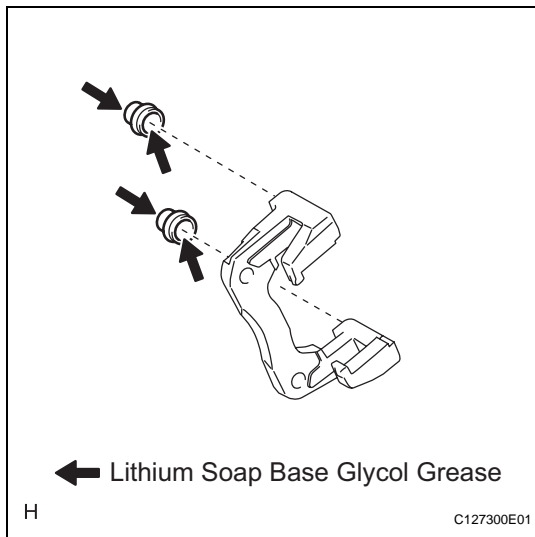
**NOTICE:**

- Install the boot securely into the grooves of the brake cylinder and brake piston.
- Be careful not to damage the boot.

- (b) Using a screwdriver, install a new set ring.

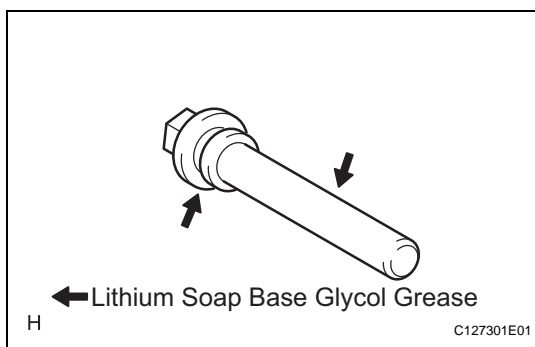
**NOTICE:****Be careful not to damage the boot.****HINT:**

Tape the screwdriver tip before use.

**9. INSTALL REAR DISC BRAKE BUSH DUST BOOT**

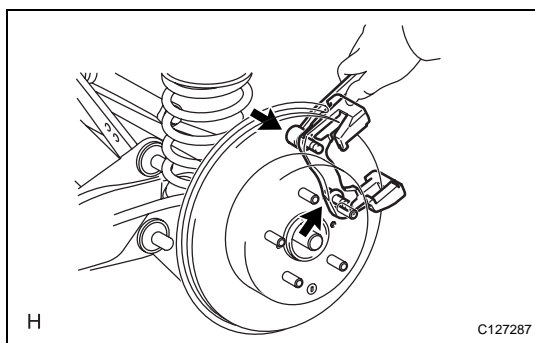
- (a) Apply lithium soap base glycol grease to 2 new boots.

- (b) Install the 2 boots to the mounting.

**10. INSTALL REAR DISC BRAKE CYLINDER SLIDE PIN**

- (a) Apply lithium soap base glycol grease to the pins.

- (b) Install the 2 pins (upper and lower) to the mounting.

**11. INSTALL REAR DISC BRAKE CYLINDER MOUNTING LH**

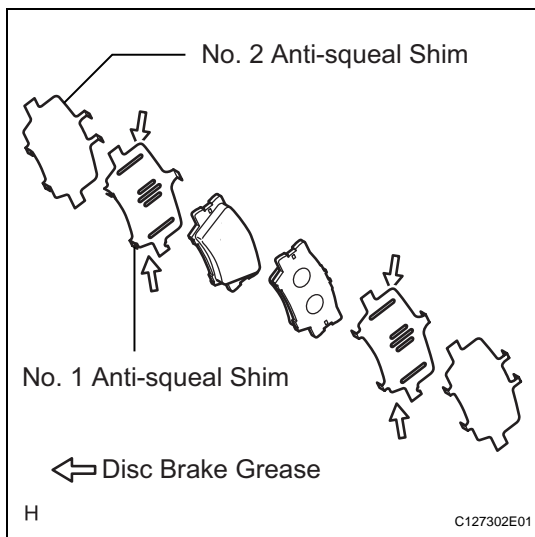
- (a) Install the cylinder mounting with the 2 bolts.

**Torque: 88 N\*m (897 kgf\*cm, 65 ft.\*lbf)****12. INSTALL REAR DISC BRAKE PAD SUPPORT PLATE**

- (a) Install the 2 plates to the mounting.

**13. INSTALL PAD WEAR INDICATOR PLATE**

- (a) Install the 2 indicator plates to the lower side of each pad.



#### 14. INSTALL ANTI-SQUEAL SHIM

- (a) Apply disc brake grease to both sides of each No. 1 shim.
- (b) Install the No. 1 and No. 2 shims to each pad.

**NOTICE:**

- When replacing a worn pad, the shims must be replaced together with the pads.
- Install the shims in the correct positions and direction.

#### 15. INSTALL REAR DISC BRAKE PAD

- (a) Install the 2 disc brake pads to the mounting.

**NOTICE:**

- There should be no oil or grease on the friction surface of the pads and disc.**