

# ROOF DRIP SIDE FINISH MOULDING REPLACEMENT

76150-01

## HINT:

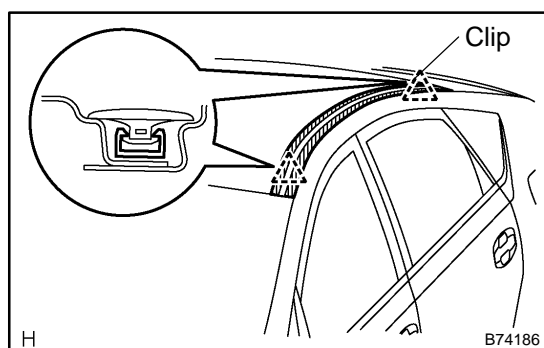
- Use the same procedures for the RH side and LH side.
- The procedures listed below are for the LH side.
- When replacing the moulding, heat the body and moulding using a heat light.

### Heating temperature:

Item	Temperature
Body	40 to 60°C (104 to 140°F)
Moulding	20 to 30°C (68 to 86°F)

## NOTICE:

Do not heat the body and moulding excessively.

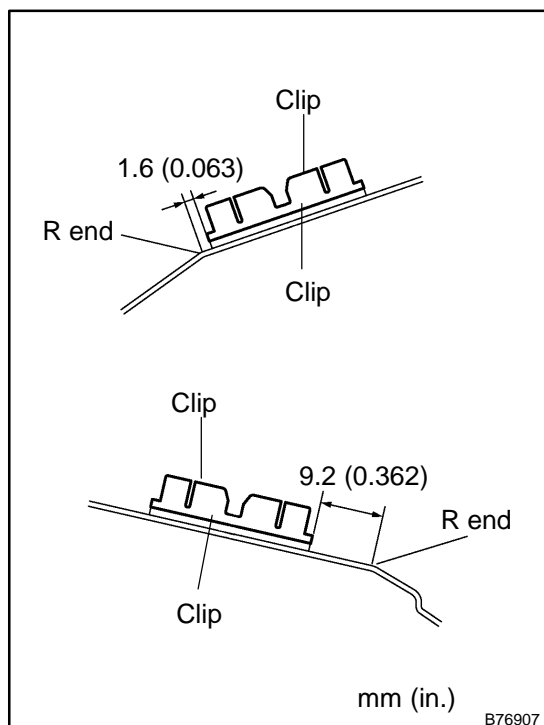


## 1. REMOVE ROOF DRIP SIDE FINISH MOULDING

- Put protective tape around the edges of the moulding.
- Using a moulding remover, disengage the moulding's front and rear end clips from the vehicle. Remove the moulding.

## NOTICE:

- Do not remove the clips from vehicle body.
- If the clips are damaged or removed accidentally, replace them.



## 2. INSTALL ROOF DRIP SIDE FINISH MOULDING CLIP

### HINT:

Use the following steps (a) to (c) only when replacing the clips.

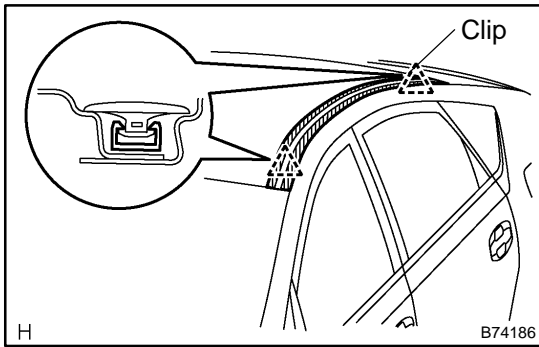
- Remove the tape that remains on the mounting surface of the body, and then clean the surface with white gasoline.
- Heat the clip installation surfaces of the body and moulding.
- Install new clips in the positions shown in the illustration. Pressfit the clips by hand.

## NOTICE:

After pressfitting the clips, wait 30 minutes or more before installing the moulding.

### HINT:

- Minimum hardening time: 30 minutes
- Time needed for complete hardening: 24 hours

**3. INSTALL ROOF DRIP SIDE FINISH MOULDING**

- (a) Install the moulding so that the front and rear ends attach to the vehicle's clips.
- (b) Remove the protective tape from the edge of the moulding.