

REPLACEMENT

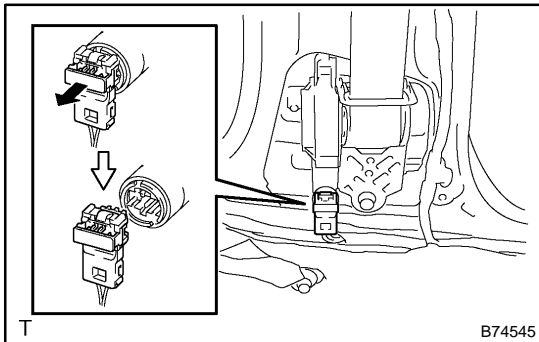
HINT:

- The installation procedures are the removal procedures in reverse order. However, only installation procedures requiring additional information are included.
 - Use the same procedures for the RH side and LH side.
 - A bolt without a torque specification is shown in the standard bolt chart (see page 03-2).
1. REMOVE FRONT DOOR SCUFF PLATE RH (See page 76-28)
 2. REMOVE REAR DOOR SCUFF PLATE RH (See page 76-28)
 3. REMOVE FRONT DOOR OPENING TRIM WEATHERSTRIP RH (See page 76-28)
 4. REMOVE REAR DOOR OPENING TRIM WEATHERSTRIP RH (See page 76-28)
 5. REMOVE CENTER PILLAR GARNISH LOWER RH (See page 76-28)
 6. REMOVE CENTER PILLAR GARNISH RH (See page 76-28)

7. REMOVE FRONT SEAT OUTER BELT ASSY RH

NOTICE:

- Removal of the seat belt pretensioner must be started at least 90 seconds after the power switch's power mode is changed to OFF and the negative (-) terminal cable is disconnected from the battery.
- Carefully read the notices for the pretensioner in the SRS airbag system section and the front seat outer belt section (see page 60-1).



- (a) Disconnect the pretensioner connector, as shown in the illustration.

- (b) Remove the 3 bolts and outer belt.

8. REMOVE FRONT SHOULDER BELT ANCHOR ADJUSTER ASSY

- (a) Remove the 2 bolts and anchor adjuster.

9. REMOVE FRONT SEAT INNER BELT ASSY RH

- (a) Remove the front seat (see page XX-XXX).
- (b) Remove the bolt and inner belt.

10. INSTALL FRONT SEAT INNER BELT ASSY RH

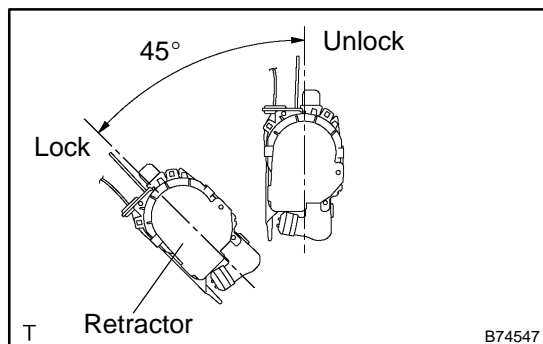
- (a) Install the inner belt with the nut.

Torque: 42 N·m (428 kgf·cm, 31 ft·lbf)

11. INSTALL FRONT SHOULDER BELT ANCHOR ADJUSTER ASSY

- (a) Install the belt anchor adjuster with the 2 bolts.

Torque: 42 N·m (428 kgf·cm, 31 ft·lbf)



12. INSTALL FRONT SEAT OUTER BELT ASSY RH

NOTICE:

Do not disassemble the retractor.

- (a) Check the amount of inclination required to lock the retractor.
- (1) When the inclination of the retractor is 15° or less, check that the belt can be pulled from the retractor. When the inclination of the retractor is over 45°, check that the belt locks.

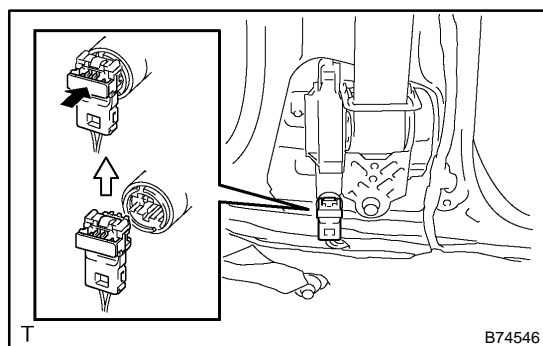
If operation is not as specified, replace the outer belt assy.

- (b) Install the outer belt with the 2 bolts.

Torque:

5.0 N·m (51 kgf·cm, 44 in·lbf) for upper bolt

42 N·m (428 kgf·cm, 31 ft·lbf) for lower bolt



- (c) Connect the pretensioner connector, as shown in the illustration.
- (d) Install the floor anchor cover.
- (e) Install the shoulder belt anchor to the shoulder belt anchor adjuster with the bolt.

Torque: 42 N·m (428 kgf·cm, 31 ft·lbf)

- (f) Install the front pillar garnish upper.
- (g) Install the center pillar garnish lower.
- (h) Install the floor anchor to the floor panel with the nut.
- Torque: 42 N·m (428 kgf·cm, 31 ft·lbf)**
- (i) Install the front door scuff plate.
- (j) Install the rear door scuff plate.
- (k) Install the front door opening trim weatherstrip.
- (l) Install the rear door opening trim weatherstrip.
- (m) Check if the ELR locks.

NOTICE:

The check should be performed with the outer belt assy installed.

- (1) With the belt installed, check that the belt locks when it is pulled out quickly.

If operation is not as specified, replace the outer belt assy.

- (n) Connect the negative battery's terminal.

NOTICE:

When disconnecting the negative (-) battery terminal, initialize the following systems after the terminal is reconnected.

System Name	See Page
Power Window Control System	01-28

- (o) Check the SRS warning lamp (see page 60-1).