

SEAT

TORQUE SPECIFICATION

031WM-01

Part Tightened	N-m	kgf-cm	ft-lbf
FRONT SEAT ASSY			
Airbag sensor x Seat adjuster assy	8	82	71 in. lbf
Seat Inner belt assy x Seat adjuster assy	42	428	31
Seatback cover bracket x Seat adjuster assy (w/ Side airbag)	5.5	56	49 in. lbf
Seat assy x Body	37	377	27
REAR SEAT ASSY			
Seatback hinge sub-assy x Seatback frame	36.8	375	27
Seatback hinge sub-assy center x Seatback frame	36.8	375	27
Seatback hinge sub-assy center x Body	18.1	185	13
Seatback hinge sub-assy x Body	18.1	185	13
Seatback lock assy x Seatback frame	18.1	185	13
Seat belt assy outer center x Seatback frame	42	428	31
Seat belt floor anchor x Body	42	428	31