OVERHAUL

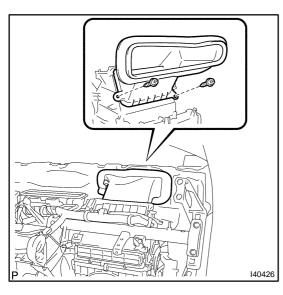
HINT:

- Installation is in the reverse order of removal.
- COMPONENTS for instrument panel safety pad: See page 71-1.
- COMPONENTS for blower assy: See page 55–29.
- 1. REMOVE INSTRUMENT PANEL SUB-ASSY W/PASSENGER AIRBAG ASSY (SEE PAGE 71-7)

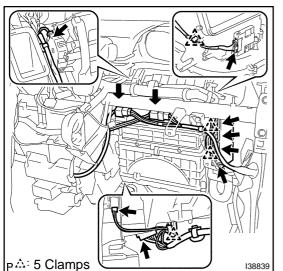
7.

8.

- 2. REMOVE INSTRUMENT PANEL SUB-ASSY LOWER (SEE PAGE 71-13)
- 3. REMOVE TRANSMISSION CONTROL ECU ASSY
- 4. REMOVE ECM (SEE PAGE 10-24)
- 5. REMOVE NETWORK GATEWAY ECU (SEE PAGE 67–26)
- 6. REMOVE HEATER TO REGISTER DUCT NO.1 (SEE PAGE 55–17)



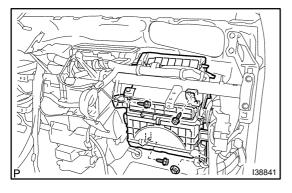
- REMOVE AIR DUCT SUB-ASSY
- (a) Remove the 2 screws and then the air duct sub-assy.



REMOVE BLOWER ASSY

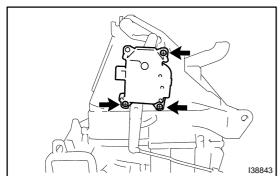
- (a) Disconnect the 10 connectors and remove the 5 clamps.
- (b) Disconnect the wire harness.

5519I-01



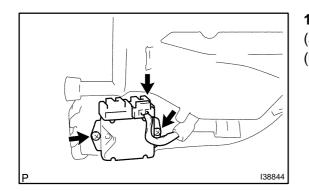
(c) Remove the 3 screws the nut and then the blower assy.

55–31



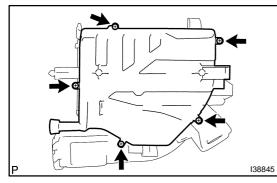
9. REMOVE AIR INLET SERVOMOTER

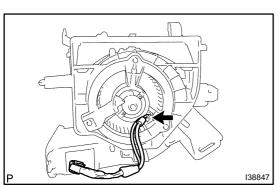
(a) Remove the 3 screws and then the air inlet servomoter.



10. REMOVE BLOWER MOTOR CONTROL

- (a) Disconnect the connector and remove the 2 screws.
- (b) Remove the blower motor control.



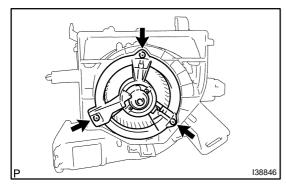


- 11. REMOVE COOLER WIRING HARNESS SUB-ASSY NO.2
- (a) Remove the 5 screws and then the blower motor cover.

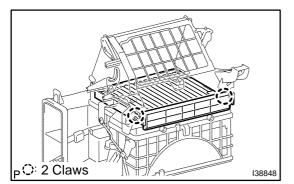
(b) Remove the cooler wiring harness sub–assy No.2 from the blower w/fan motor sub–assy.

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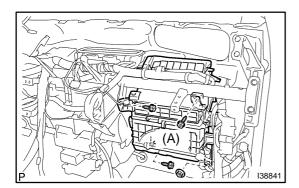


- 12. REMOVE BLOWER W/FAN MOTOR SUB-ASSY
- (a) Remove the 3 screws and then the blower w/fan motor sub-assy.



13. REMOVE CLEAN AIR FILTER

- (a) Disengage the 2 claws and then remove the air filter cover plate with the clean air filter.
- (b) Remove the clean air filter from the air filter cover plate.



14. INSTALL BLOWER ASSY

(a) Install the blower assy with the 3 screws HINT:

Use repair screw (parts No.90159–70003) if the screw (A) removed before cannot be tightened.

- P∴: 5 Clamps
- (b) Install the wire harness with the 10 connectors and 5 clamps.
- (c) Install the transponder key computer assy connector.

15. INSTALL INSTRUMENT PANEL SUB-ASSY LOWER (SEE PAGE 71–13) HINT:

Refer to the installation procedures for the instrument panel sub–assy lower. 2004 Prius – Preliminary Release (RM1075U)

Date :

16. INSTALL INSTRUMENT PANEL SUB-ASSY W/PASSENGER AIRBAG ASSY (SEE PAGE 71-7)

HINT:

Refer to the installation procedures for the instrument panel with the passenger airbag assy.