SYSTEM MAIN RELAY NO.2

REPLACEMENT

2103U-0

NOTICE:

- When working on the high voltage systems, always wear insulating gloves.
- After removing the service plug grip, do not operate the power switch as it may damage the hybrid vehicle control ECU.
- Keep the removed service plug in your pocket to prevent other technicians from reconnecting it while you are servicing the vehicle.
- After removing the service plug grip, do not touch the high voltage connectors and terminals for 5 minutes.
- 1. PRECAUTION (See page 21–7)
- 2. REMOVE REAR FLOOR BOARD NO.2 (See page 21-116)
- 3. REMOVE DECK FLOOR BOX REAR (See page 21-116)
- 4. REMOVE REAR FLOOR BOARD NO.3 (See page 21-116)
- 5. DISCONNECT BATTERY NEGATIVE TERMINAL (See page 21-116)
- 6. REMOVE SERVICE PLUG GRIP (See page 21–116)
- 7. REMOVE DECK TRIM COVER REAR (See page 21-54)
- 8. REMOVE TONNEAU COVER ASSY (See page 21-54)
- 9. REMOVE REAR SEAT CUSHION ASSY (See page 21-54)
- 10. REMOVE REAR FLOOR BOARD NO.1 (See page 21-54)
- 11. REMOVE REAR SIDE SEAT BACK FRAME LH (See page 21-54)
- 12. REMOVE REAR FLOOR BOARD NO.4 (See page 21-54)
- 13. REMOVE DECK FLOOR BOX LH (See page 21-54)
- 14. REMOVE DECK TRIM SIDE PANEL ASSY LH (See page 21-54)
- 15. REMOVE BATTERY CARRIER BRACKET (See page 21-54)
- 16. REMOVE BATTERY CARRIER PANEL NO.6 (See page 21-54)
- 17. REMOVE JUNCTION TERMINAL (See page 21-54)

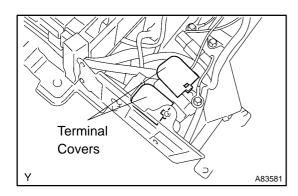
NOTICE:

Wear insulating gloves.

18. SEPARATE FRAME WIRE (See page 21-54)

NOTICE:

- Wear insulating gloves.
- Insulate the removed terminals with insulating tape.



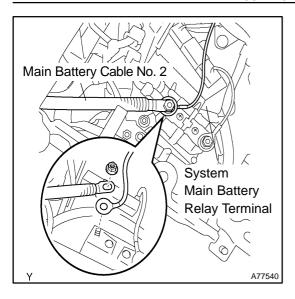
19. REMOVE SYSTEM MAIN RELAY NO.2 NOTICE:

Wear insulating gloves.

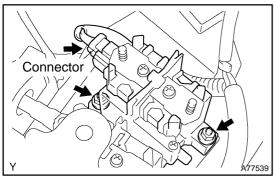
(a) Remove the 2 terminal covers.

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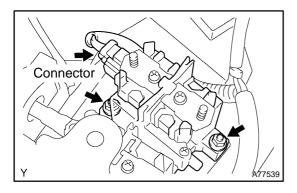
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(b) Remove the nut, then disconnect the system main battery relay terminal and main battery cable No. 2.



- (c) Disconnect the connector.
- (d) Remove the 2 nuts and system main relay No. 2.



20. INSTALL SYSTEM MAIN RELAY NO.2 NOTICE:

Wear insulating gloves.

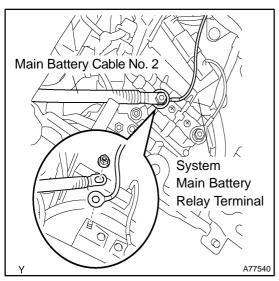
(c)

(a) Install the system main relay No. 2 with the 2 nuts.

Temporarily fasten the system main relay terminal and main battery cable No. 2 terminal, in that order, and tight-

Torque: 3.4 N·m (35 kgf·cm, 30 in. lbf)

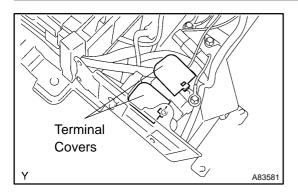
(b) Connect the connector.



en a new nut.
Torque: 5.6 N⋅m (57 kgf⋅cm, 50 in.⋅lbf)

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(d) Install the 2 terminal covers.

21. INSPECT CONTACT CONDITION (See page 21–83)

NOTICE:

Wear insulating gloves.

22. INSTALL FRAME WIRE (See page 21–54)

NOTICE:

Wear insulating gloves.

23. INSTALL JUNCTION TERMINAL (See page 21–54)

NOTICE:

Wear insulating gloves.

- 24. INSTALL BATTERY CARRIER PANEL NO.6 (See page 21-54)
- 25. INSTALL BATTERY CARRIER BRACKET (See page 21-54)
- 26. INSTALL DECK TRIM SIDE PANEL ASSY LH
- 27. INSTALL DECK FLOOR BOX LH
- 28. INSTALL REAR FLOOR BOARD NO.4
- 29. INSTALL REAR SIDE SEAT BACK FRAME LH
- 30. INSTALL REAR FLOOR BOARD NO.1
- 31. INSTALL REAR SEAT CUSHION ASSY
- 32. INSTALL TONNEAU COVER ASSY
- 33. INSTALL DECK TRIM COVER REAR
- 34. INSTALL SERVICE PLUG GRIP (See page 21–116)

NOTICE:

Wear insulating gloves.

- 35. CONNECT BATTERY NEGATIVE TERMINAL Torque: 6.0 N·m (61 kgf·cm, 53 in.·lbf)
- 36. INSTALL REAR FLOOR BOARD NO.3
- 37. INSTALL DECK FLOOR BOX REAR
- 38. INSTALL REAR FLOOR BOARD NO.2
- 39. POWER WINDOW CONTROL SYSTEM INITIALIZE (See page 01–28)