

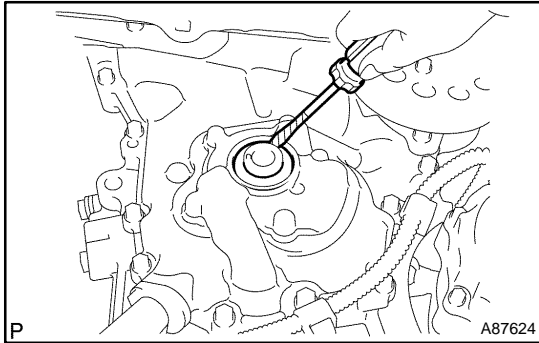
# OIL PUMP SEAL (1NZ-FXE)

1410V-01

## REPLACEMENT

1. REMOVE FRONT WHEEL RH
2. REMOVE FAN AND GENERATOR V BELT (See page 14-5)
3. REMOVE CRANKSHAFT DAMPER SUB-ASSY (See page 17-7)

SST 09213-58013 (91111-50845), 09330-00021, 09950-50013 (09951-05010, 09952-05010, 09953-05020, 09954-05021)

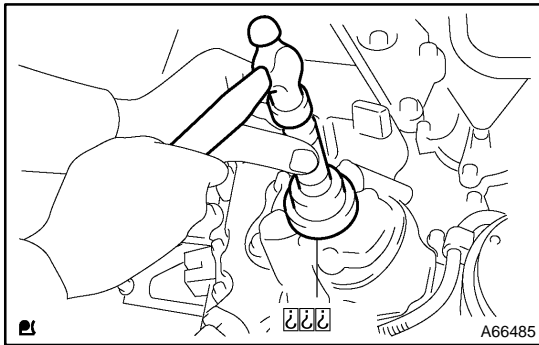


### 4. REMOVE OIL PUMP SEAL

- (a) Using a cutter knife, cut off the lip of the oil seal.
- (b) Using a screwdriver with its tip wrapped in tape, pry out the oil seal to remove.

#### NOTICE:

Check that the crankshaft is not damaged after removing the oil seal. If damaged, smooth the surface with 400-grit sandpaper.



### 5. INSTALL OIL PUMP SEAL

- (a) Apply a light coat amount of multipurpose grease No. 2 to the lip of a new oil seal.

#### NOTICE:

Keep the lip free of foreign objects.

- (b) Using SST, uniformly tap in the oil seal until its surface is flush with the oil pump edge.

SST 09223-22010

#### NOTICE:

- Be careful not to tap the oil seal at an angle.
- Wipe off extra grease on the crankshaft.

6. INSTALL CRANKSHAFT DAMPER SUB-ASSY (See page 14-6)  
SST 09213-58013 (91111-50845), 09330-00021
7. INSTALL FAN AND GENERATOR V BELT (See page 14-6)
8. INSPECT DRIVE BELT DEFLECTION AND TENSION (See page 14-5)
9. CHECK FOR ENGINE OIL LEAKS
10. INSTALL FRONT WHEEL RH  
Torque: 103 N·m (1050 kgf·cm, 76 ft·lbf)